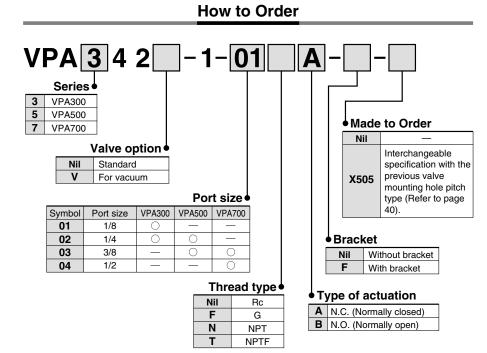
3 Port/Air Operated Valve Body Ported/Single Unit

Series VPA300/500/700





Specifications

| Fluid | Air | | |
|--|---|-----------------|--|
| Type of actuation | N.C. or N.O. (Convertible) | | |
| Operating pressure range (MPa) | Standard | 0.2 to 1.0 | |
| | For vacuum | -100 kPa to 0.2 | |
| Pilot pressure (MPa) | 0.2 to 1.0 (Equivalent to the operating pressure or more) | | |
| Ambient and fluid temperature (°C) | -10 to 50 (No freezing) | | |
| Lubrication | Not required | | |
| Mounting orientation | Unrestricted | | |
| Impact/Vibration resistance (m/s²) Note) | 300/50 | | |

Note) Impact resistance: N

No malfunction to axis and right angle directions of main valve, each one time when pilot signal ON and OFF. (Values at the initial period)

Vibration resistance: No malfunction from test with 45 to 2000 Hz one sweep, to axis and right angle direction of main valve, each one time when pilot signal ON and OFF. (Values at the initial period)

Flow Characteristics/Weight

| Model | Port size | $1 \leftrightarrow 2 \ (P \leftrightarrow A)$ | | $2 \leftrightarrow 3 \ (A \leftrightarrow R)$ | | | Maight (a) Note) | |
|---------|-----------|---|------|---|-----------------|------|------------------|------------------|
| Iviouei | | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | Weight (g) Note) |
| VPA342 | 1/8 | 3.5 | 0.26 | 0.8 | 3.6 | 0.26 | 0.9 | 118 |
| VFA342 | 1/4 | 4.2 | 0.22 | 1.0 | 4.2 | 0.23 | 1.0 | 114 |
| VPA542 | 1/4 | 7.9 | 0.21 | 1.8 | 7.2 | 0.27 | 1.8 | 237 |
| VFA542 | 3/8 | 8.9 | 0.16 | 2.2 | 8.9 | 0.20 | 2.1 | 229 |
| VPA742 | 3/8 | 11.9 | 0.21 | 2.7 | 11.8 | 0.20 | 2.7 | 501 |
| VFA/42 | 1/2 | 15.1 | 0.21 | 3.6 | 15.3 | 0.22 | 3.7 | 484 |

Note) Values without brackets

⚠ Caution

Refer to back cover for Safety Instructions, "Handling Precautions for I SMC Products" (M-E03-3) for Common Precautions.



 Refer to back page 6 for changing the type of actuation.

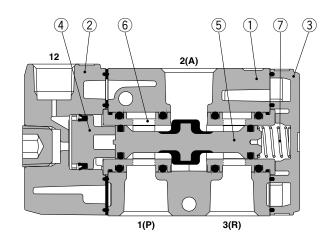


Construction

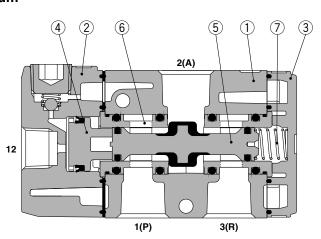
Standard

JIS symbol

| | N.C. | N.O. | | |
|------------|--------------------------------|---------------------------------|--|--|
| Standard | (A) 2 12 13 (P)(R) | (A) 2 12 1 3 (P)(R) | | |
| For vacuum | 12 | (A) 2 12 1 3 (P)(R) | | |



For vacuum



Component Parts

| No. | Description | Material | Note |
|-----|---------------|---------------------|-------|
| 1 | Body | Aluminum die-casted | White |
| 2 | Adapter plate | Aluminum die-casted | Gray |
| 3 | End plate | Resin | White |
| 4 | Piston | Resin | |
| 5 | Spool valve | Aluminum/HNBR | |
| 6 | Retainer | Resin | |
| 7 | Spring | Stainless steel | |

Bracket Assembly Part No.

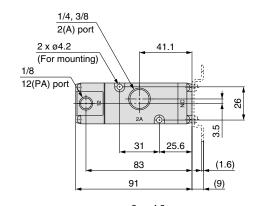
| Description | Model | Part no. |
|----------------------------|--------|--------------|
| Bracket (With 2 screws) | VPA342 | VP300-227-1A |
| | VPA542 | VP500-227-1A |
| | VPA742 | VP700-227-1A |

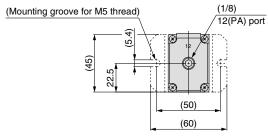


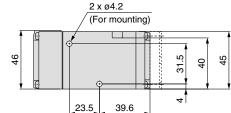
Air Operated Valve Body Ported/Single Unit Series VPA300/500/700

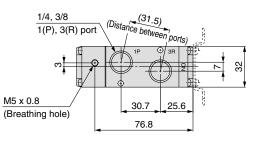
Series VPA500/Body Ported/Dimensions

Standard/VPA542-1-02 □ A (-F)

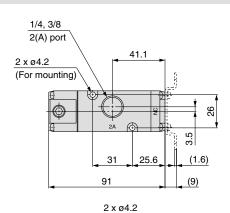


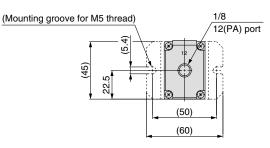


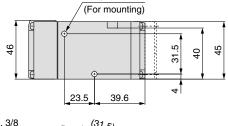


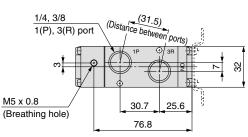


For vacuum/VPA542V-1-02 □ A (-F)











Series VPA300/500 Made to Order

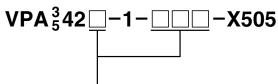


Please contact SMC for detailed dimensions, specifications, and lead times.

1 Body Ported Interchangeable Specification with the Previous Valve Mounting Hole Pitch Type

The mounting hole has been changed to the long type in order to provide interchangeability with the previous VPA300/500 series.

How to Order Valve

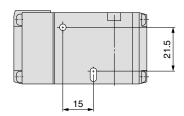


Entry is the same as standard products.

The specifications, performance and external dimensions are the same as those of standard models.

Note) VPA742 is not available because the mounting hole pitch is the same as the previous type.

VPA342



VPA542

