SECTION 8

Motor Information for Coagulation Tank Mixer

00GNB06AM101



BOUSTEAD SALCON WATER SOLUTIONS PTE LTD

Motor Data sheets						
1.	Name of motor	-	COAGULATION TANK MIXER			
2.	Manufacturer	-	TECO			
3.	Country of origin	-	MALAYSIA			
4.	Type/machine code	-	AEUB			
5.	Applied standard (characteristics)	-	IEC 60034-1			
6.	Ratings					
	(1) Rated output	kW	0.75			
	(2) Service factor	-	1			
	(3) Number of pole	-	4			
	(4) Rated speed	min ⁻¹	1500			
	(5) Rated voltage	V	380			
	(6) Number of phases	-	3			
	(7) Rated frequency	Hz	50			
	(8) Insulation class	-	CLASS F			
	(9) Temperature rise	-	CLASS B/ 80°C			
	(10) Rated duty	-	S1			
7.	Service Conditions					
	(1) Starting method	-	DOL			
	(2) Direction of rotation (viewed from DE)	-	CW			
	(3) Reverse rotation (Yes / No)	-	NO			
	(4) Location (Indoor / Outdoor)	-	OUTDOOR			
	(5) Enclosure IP rating					
	(a) Motor frame	-	IP55			
	(b) Terminal boxes	-	IP55			
	(6) Installation (Horizontal / Vertical)	-	VERTICAL			
	(7) Design ambient temperature	°C	-14~40			
	(8) Explosion proof (Required / Not required)	-	NO			
	(9) Noise level (at full-load condition)	dB (A)	46			
8.	Characteristics					
	(1) Current					
	(a) Normal current	A	1.98			
	(b) No-load current	A	1.4			
	(c) Starting current	A	12.8			

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	(2) Torque		
	(a) Starting torque	%	370
	(b) Maximum torque	%	370
	(3) Slip at rated output		
	(4) Efficiencies		
	(a) At 100% load	%	81.5
	(b) At 75% load	%	81.0
	(c) At 50% load	%	77.5
	(d) At 25% load	%	
	(5) Power factor		
	(a) At rated load	%	70.5
	(b) At starting load	%	60
	(6) GD2 coupled with driven equipment	kg-m²	0.013
	(7) Starting time with driven equipment	S	1
	(8) Consecutive number of starts		
	(a) From cold condition per hour	-	3
	(b) From hot condition per hour	-	2
	(c) Minimum time between 2 starts (running state)	min	
	(d) Minimum time between 2 starts (stop state)	min	
	(9) Allowable locked-rotor time		
	(a) At cold condition	S	
	(b) At hot condition	S	
9.	Constructions		
	(1) Stator winding connection (Wye / Delta)	-	DELTA
	(2) Type of bearing (DE / NDE)	-	6204ZZ/6204ZZ
	(3) Lubricants		
	(a) Recommended lubricant and brand name	-	LI-BASE GREASE MULTEMP SRL
	(b) Pouring method	-	
	(c) Quantity of lubricant for initial filling	-	
	(d) Recommended interval for recharging	-	20,000 OPERATING HOURS
	(e) Recharging quantity	-	
	(f) Location of pouring	-	
	(indicated in the outline drawing)		
	(4) Bearing cooling water requirement (if required)		NOT REQUIRED
	(a) Quantity	m³/h	
	(b) Inlet water temperature	°C	
	(c) Required cooling water pressure	kPa	
	(d) Type of cooling water	-	

(5) Water to air heat exchanger (if applied)		NOT APPLIED
(a) Quantity of cooling water	m³/h	
(b) Inlet water temperature	°C	
(c) Required cooling water pressure	kPa	
(d) Type of cooling water	-	
(6) Space heater (AC 220V 1 phase)	W	NOT APPLICABLE
(7) Weight	kg	18
10. Attached document numbers		
(1) Motor outline drawing	-	SEE PAGE 57
(2) Terminal box drawings		
(a) For main power	-	
(b) For instruments	-	
(c) For space heater	-	
(3) Current transformers (for MV motors only)		
(a) Characteristics curves	-	
(b) Outline drawing	-	
(4) Efficiency curves	-	
(5) Thermal capability curves		
(a) At cold condition	-	
(b) At hot condition	-	
(6) Starting and speed torque characteristics at 80%,		
90% and 100% voltage	-	



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