

Motor Information for Coagulant Unloading Pump

00GNB78AP101



BOUSTEAD SALCON WATER SOLUTIONS PTE LTD

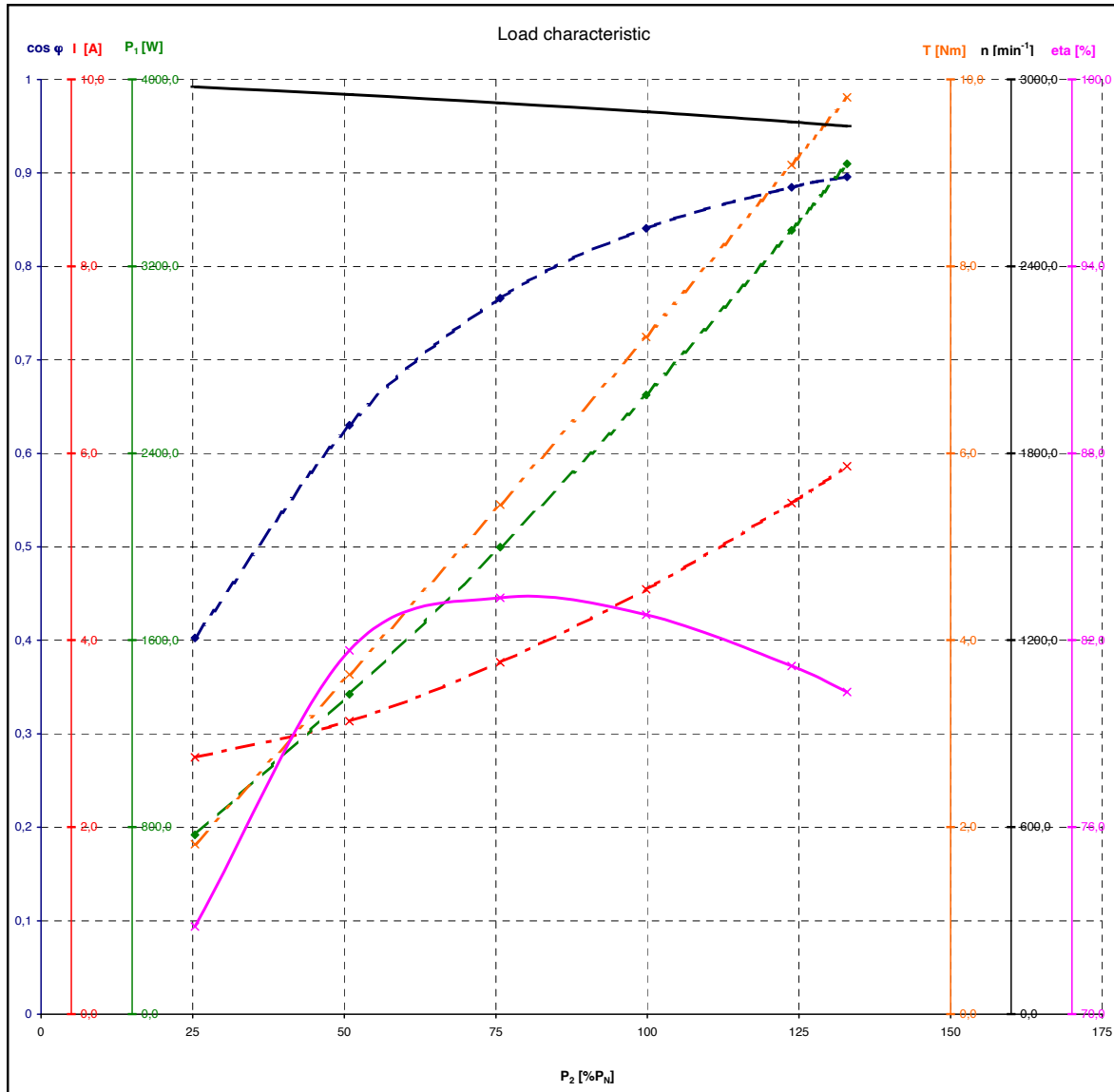
Motor Data sheets

| | | |
|---|-------------------|-----------------------------------|
| 1. Name of motor | - | COAGULANT UNLOADING PUMP MOTOR |
| 2. Manufacturer | - | SIEMENS |
| 3. Country of origin | - | EUROPE |
| 4. Type/machine code | - | SQUIRREL CAGE INDUCTION |
| 5. Applied standard (characteristics) | - | IEC 60034-1 |
| 6. Ratings | | |
| (1) Rated output | kW | 2.2 |
| (2) Service factor | - | 1 |
| (3) Number of pole | - | 2 |
| (4) Rated speed | min ⁻¹ | 2910 |
| (5) Rated voltage | V | 380 |
| (6) Number of phases | - | 3 |
| (7) Rated frequency | Hz | 50 |
| (8) Insulation class | - | F |
| (9) Temperature rise | - | B |
| (10) Rated duty | - | S1 |
| 7. Service Conditions | | |
| (1) Starting method | - | DOL |
| (2) Direction of rotation (viewed from DE) | - | CW |
| (3) Reverse rotation (Yes / No) | - | NO |
| (4) Location (Indoor / Outdoor) | - | OUTDOOR |
| (5) Enclosure IP rating | | |
| (a) Motor frame | - | IP55 |
| (b) Terminal boxes | - | IP55 |
| (6) Installation (Horizontal / Vertical) | - | HORIZONTAL |
| (7) Design ambient temperature | °C | -20 to 40 |
| (8) Explosion proof (Required / Not required) | - | NOT REQUIRED |
| (9) Noise level (at full-load condition) | dB (A) | 65 |
| 8. Characteristics | | |
| (1) Current | | |
| (a) Normal current | A | 4.45 |
| (b) No-load current | A | |
| (c) Starting current | A | <650% rated current |

| | | |
|---|-------------------|-------------------------|
| (2) Torque | | |
| (a) Starting torque | % | 260 |
| (b) Maximum torque | % | 400 |
| (3) Slip at rated output | | |
| (4) Efficiencies | | |
| (a) At 100% load | % | 85.9 |
| (b) At 75% load | % | 86.8 |
| (c) At 50% load | % | 86.1 |
| (d) At 25% load | % | - |
| (5) Power factor | | |
| (a) At rated load | % | 88 |
| (b) At starting load | % | |
| (6) GD2 coupled with driven equipment | kg-m ² | 0.0031 |
| (7) Starting time with driven equipment | s | < 5 |
| (8) Consecutive number of starts | | |
| (a) From cold condition per hour | - | 3 |
| (b) From hot condition per hour | - | 2 |
| (c) Minimum time between 2 starts (running state) | min | |
| (d) Minimum time between 2 starts (stop state) | min | |
| (9) Allowable locked-rotor time | | |
| (a) At cold condition | s | |
| (b) At hot condition | s | |
| 9. Constructions | | |
| (1) Stator winding connection (Wye / Delta) | - | DELTA |
| (2) Type of bearing (DE / NDE) | - | 6205 2Z C3 / 6204 2Z C3 |
| (3) Lubricants | | |
| (a) Recommended lubricant and brand name | - | ESSO UNIREX N3 |
| (b) Pouring method | - | GREASE GUN |
| (c) Quantity of lubricant for initial filling | - | |
| (d) Recommended interval for recharging | - | 8000 HOURS |
| (e) Recharging quantity | - | |
| (f) Location of pouring | - | |
| (indicated in the outline drawing) | | |
| (4) Bearing cooling water requirement (if required) | | NOT REQUIRED |
| (a) Quantity | m ³ /h | - |
| (b) Inlet water temperature | °C | - |
| (c) Required cooling water pressure | kPa | - |
| (d) Type of cooling water | - | - |

| | | |
|--|-------------------|----------------|
| (5) Water to air heat exchanger (if applied) | m ³ /h | NOT APPLIED |
| (a) Quantity of cooling water | °C | - |
| (b) Inlet water temperature | kPa | - |
| (c) Required cooling water pressure | - | - |
| (d) Type of cooling water | - | - |
| (6) Space heater (AC 220V 1 phase) | W | NOT APPLICABLE |
| (7) Weight | kg | 32 |
| 10. Attached document numbers | | |
| (1) Motor outline drawing | - | SEE PAGE 116 |
| (2) Terminal box drawings | | |
| (a) For main power | - | |
| (b) For instruments | - | |
| (c) For space heater | - | |
| (3) Current transformers (for MV motors only) | | |
| (a) Characteristics curves | - | |
| (b) Outline drawing | - | |
| (4) Efficiency curves | - | |
| (5) Thermal capability curves | | |
| (a) At cold condition | - | |
| (b) At hot condition | - | |
| (6) Starting and speed torque characteristics at 80%, 90% and 100% voltage | - | |

eta [%] ———
 cos φ ———
 I [A] - - - -
 P_i [W] - - - -
 T [Nm] - - - -
 n [min⁻¹] ———



Report No. **R&D42-1820i000001001_TYP**
 Name of tester **Dietmar Weyer**
 Reviewed by **Nils Müller**
 Department **I DT LD P R&D 42**
 Date of test **01.02.2012**
 Serial No. **TYP090-FP101A-00**

Comment
Typprüfung 1LE1 FS80+90 2pol.; Erwärmung 50Hz; P50

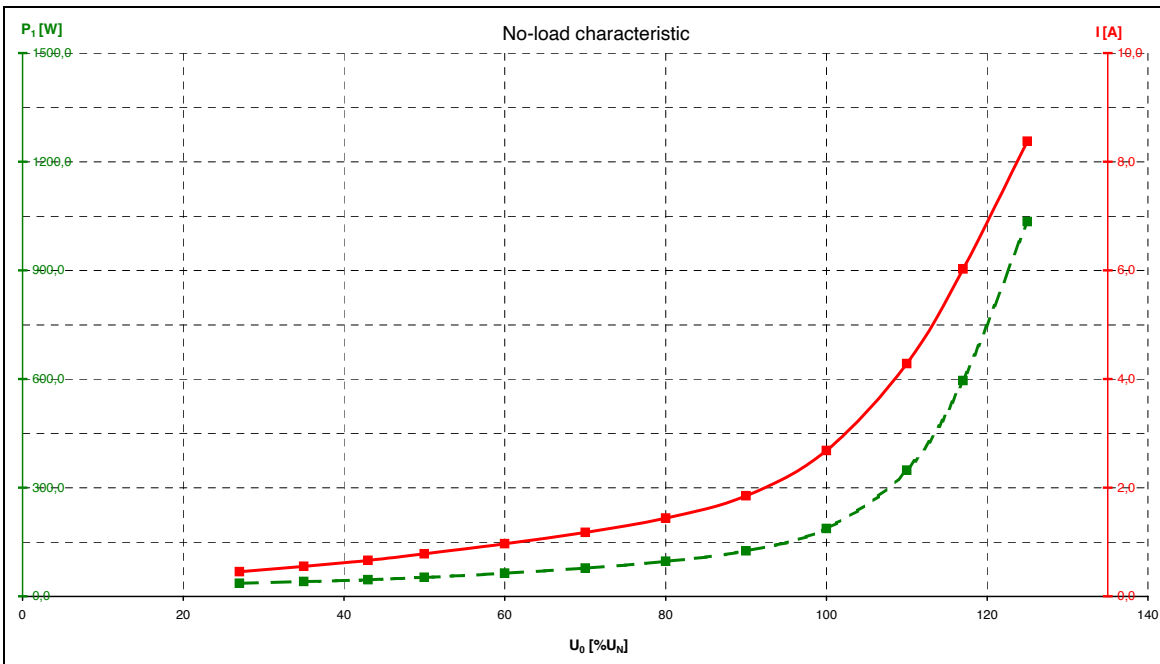
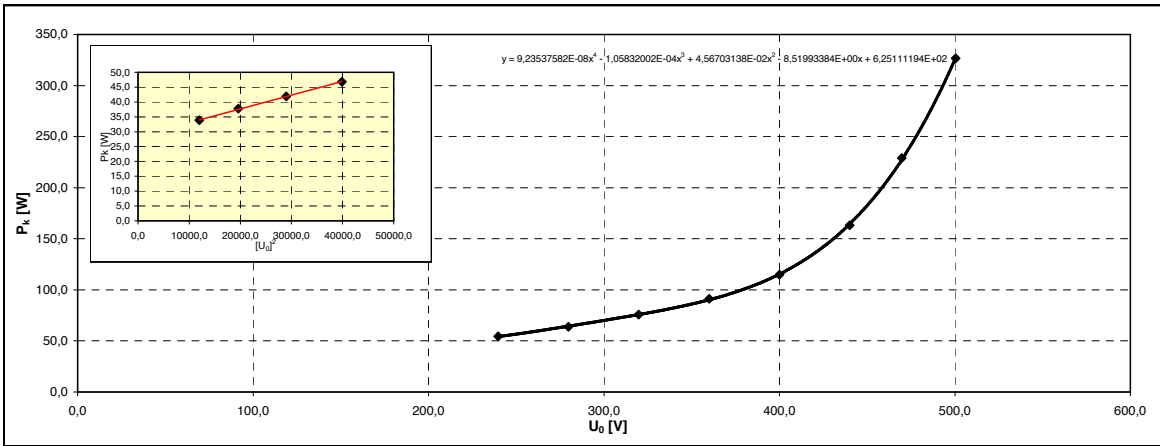
Motortype **1LE10050EA422AB4**
 Framesize **90**
 TR-No. **5 881 31285 20 022-**
 Simomess / Interface **V1.2.8**
 Protasyn **V2.20 (16.05.2011)**
 Excel Makro **V1.18 (18.11.10)**

Core loss and windage-friction measurements at no-load

| f [Hz] | U ₀ [%] | U ₀ [V] | I ₁₀ [A] | I ₂₀ [A] | I ₃₀ [A] | I ₀ [A] | θ _a [°C] | θ _w [°C] | R [Ω] | P ₁ [W] | cos φ ₀ [] | P _S [W] | P _k [W] | P _{fe*} [W] |
|--|--------------------|--------------------|---------------------|---------------------|---------------------|--------------------|---------------------|---------------------|---------|--------------------|------------------------|--------------------|--------------------|----------------------|
| No-load test between 20% and 50% of rated voltage | | | | | | | | | | | | | | |
| 50,0 | 27,0 | 109,6 | 0,45 | 0,47 | 0,44 | 0,45 | 21,4 | 55,6 | 6,72200 | 35,9 | 0,416 | 2,1 | 33,8 | 5,4 |
| 50,0 | 35,0 | 140,1 | 0,54 | 0,57 | 0,55 | 0,55 | 21,4 | 57,8 | 6,72200 | 40,8 | 0,305 | 3,1 | 37,7 | 9,3 |
| 50,0 | 43,0 | 170,2 | 0,64 | 0,68 | 0,67 | 0,66 | 21,4 | 60,0 | 6,72200 | 46,3 | 0,237 | 4,4 | 41,9 | 13,4 |
| 50,0 | 50,0 | 199,6 | 0,76 | 0,81 | 0,79 | 0,78 | 21,3 | 62,4 | 6,72200 | 53,0 | 0,196 | 6,2 | 46,8 | 18,4 |
| No-load test between 60% and 125% of rated voltage | | | | | | | | | | | | | | |
| 50,0 | 60,0 | 239,8 | 0,94 | 0,99 | 0,98 | 0,97 | 21,3 | 66,0 | 6,72200 | 63,9 | 0,159 | 9,5 | 54,4 | 26,0 |
| 50,0 | 70,0 | 279,7 | 1,14 | 1,20 | 1,20 | 1,18 | 21,3 | 69,4 | 6,72200 | 78,0 | 0,136 | 14,0 | 64,0 | 35,5 |
| 50,0 | 80,0 | 319,8 | 1,42 | 1,45 | 1,45 | 1,44 | 21,3 | 72,3 | 6,72200 | 96,8 | 0,121 | 21,0 | 75,8 | 47,4 |
| 50,0 | 90,0 | 359,9 | 1,83 | 1,87 | 1,86 | 1,85 | 21,4 | 73,7 | 6,72200 | 125,8 | 0,109 | 34,6 | 91,2 | 62,8 |
| 50,0 | 100,0 | 400,0 | 2,68 | 2,68 | 2,71 | 2,69 | 21,3 | 72,6 | 6,72200 | 187,7 | 0,101 | 72,8 | 114,9 | 86,5 |
| 50,0 | 110,0 | 440,0 | 4,25 | 4,28 | 4,32 | 4,28 | 21,3 | 67,5 | 6,72200 | 348,2 | 0,107 | 184,9 | 163,3 | 134,8 |
| 50,0 | 117,0 | 469,7 | 6,03 | 6,03 | 6,04 | 6,03 | 21,3 | 62,0 | 6,72200 | 595,5 | 0,121 | 366,5 | 229,0 | 200,6 |
| 50,0 | 125,0 | 500,4 | 8,35 | 8,37 | 8,42 | 8,38 | 21,3 | 53,5 | 6,72200 | 1034,8 | 0,142 | 708,0 | 326,8 | 298,4 |

* Only use for internal calculation, can be different to interpolation of P_{fe}

P_{fw} = 28,4 W γ = $\frac{0,9995}{\text{Correlation factor}}$ No load point for regression deleted = 0



| | | | | |
|----------------|-------------------------|--|----------------------|---------------------|
| Report No. | R&D42-1820i00001001_TYP | Comment | Motortype | 1LE10050EA422AB4 |
| Name of tester | Dietmar Weyer | Typprüfung 1LE1 FS80+90 2pol.; Erwärmung 50Hz; P50 | Framesize | 90 |
| Reviewed by | Nils Müller | | TR-No. | 5 881 31285 20 022- |
| Department | IDT LD P R&D 42 | | Simomess / Interface | V1.2.8 |
| Date of test | 01.02.2012 | | Protasyn | V2.20 (16.05.2011) |
| Serial No. | TYP090-FP101A-00 | | Excel Makro | V1.18 (18.11.10) |