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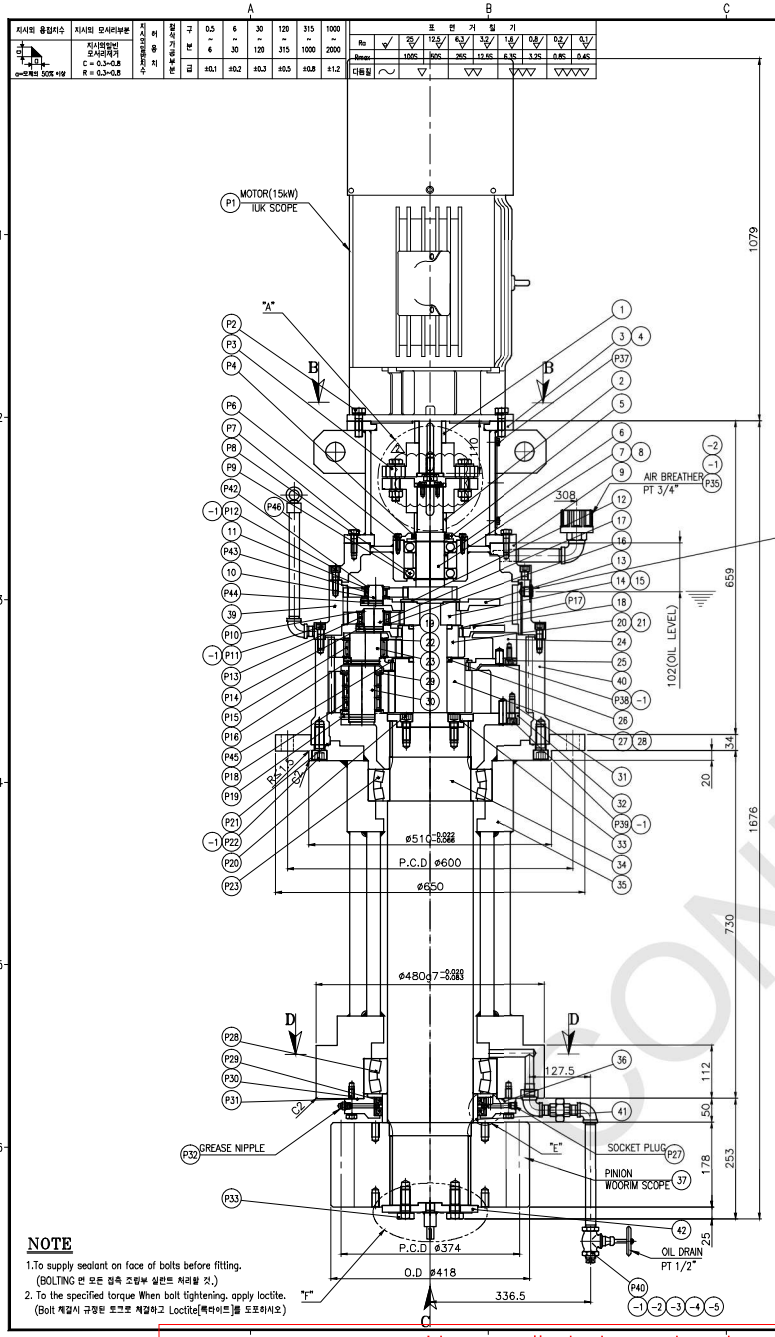

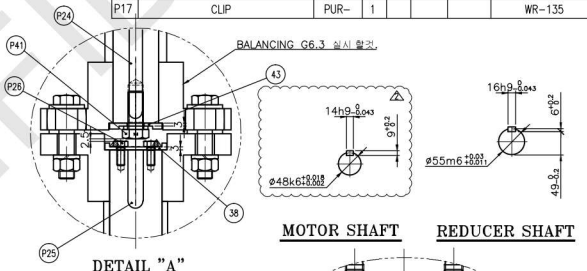

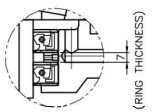

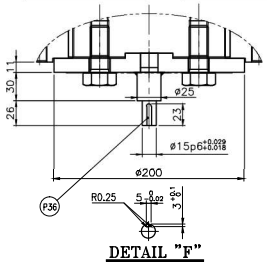

P46	OIL DIP STICK,M-N/P,E/B	PUR-	1			PT 1/2"	P16	SPRING PIN	PUR-	3				ø6*50L
P45	SNAP RING	PUR-	1			S-160	P15	BEARING	PUR-	4				#NA5913
P44	SPRING PIN	PUR-	3			ø6*30L	P14	SPRING PIN	PUR-	3				ø6*40L
P43	BEARING	PUR-	3			#NA4906R	P13	BEARING	PUR-	3				#NA4909R
P42	SNAP RING	PUR-	3			S-30	-1	REAMER PIN	PUR-	2				ø13*60L
P41	HEX' BOLT, NORD LOCK	10.9	1			M16*40L,S	P12	WRENCH BOLT	12.9	#6 20				M12*40L,S
-4	MAGNETIC PLUG	PUR-	1			PT 1/2"	-1	REAMER PIN	PUR-	2				ø13*60L
-3	PIPE	PUR-	1			PT 1/2"	P11	WRENCH BOLT	12.9	20				M12*40L,S
-2	ELBOW	PUR-	2			PT 1/2"	P10	SNAP RING	PUR-	3				S-40
-1	NIPPLE	PUR-	2			PT 1/2"	P9	SNAP RING	PUR-	2				S-60
P40	DRAIN VALVE	PUR-	1			PT 1/2"	P8	BEARING	PUR-	2				#6212ZZ
-1	REAMER PIN	PUR-	5			ø16*50L	P7	HEX' BOLT, S/W	10.9	12				M12*40L,S
P39	WRENCH BOLT	12.9	15			M12*40L,S	P6	WRENCH BOLT	12.9	6				M8*25L,S
-1	REAMER PIN	PUR-	#4			ø16*30L								
P38	WRENCH BOLT	12.9	#8			M10*25L,S	P4	OIL SEAL	NOK	1				60*78*9B(TC)
P37	HEX' BOLT, S/W	12.9	4			M8*20L,S	P3	FLANGE FLEXIBLE COUPLING	NARA	1				NR-FFC-200
P36	PARALLEL KEY	PUR-	1			5*5*23L(1R)	P2	HEX' BOLT, S/W	10.9	4				M16*50L,S
-2	PIPE	PUR-	1			PT 3/4"	P1	MOTOR	IUK SCOPE	1				15kW
-1	ELBOW	PUR-	1			PT 3/4"	43	END PLATE	SS400	1				
P35	AIR BREATHER	HYDAC	1			BF P 3 G 10 W6.X/-RV(G 3/4)	42	END PLATE, LOCKING PLATE	SS400	1s				
P34	OIL LEVEL GAUGE	PUR-	1			PF 1/2"(SIM-04)	41	COLLAR	S45C	1				
P33	HEX' BOLT	12.9	3			M20*50L,S	40	3RD&4TH RING GEAR	SCM420H	1				
P32	GREASE NIPPLE	PUR-	1			PT 1/4"	39	1ST&2ND RING GEAR	SCM440	1				
P31	O-RING	PUR-	1			ø3*ø302(I.D)	38	END PLATE, LOCKING PLATE	SS400	1s				
P30	HEX' BOLT, S/W	12.9	12			M12*55L,S	37	PINION	SCM440	1				
P29	OIL SEAL	NOK	2			200*235*16B(SB)	36	OIL SEAL COVER, RING	S45C	1				
P28	BEARING	PUR-	1			#23036	35	OUTPUT HOUSING	SS400	1				
P27	SOCKET(DRAIN) PLUG	12.9	1			PT 1/4"	34	OUTPUT SHAFT	SCM440	1				
P26	HEX' BOLT	10.9	2			M8*20L,S	33	4TH THRUST PLATE	S45C	1				
P25	PARALLEL KEY	PUR-	1			16*10*70L(1R)	32	4TH CARRIER(B)	SCM440	1				
P24	PARALLEL KEY	PUR-	1			14*9*86L(SQ)	31	4TH CARRIER(A)	S45C	1				
P23	BEARING	PUR-	1			#23034	30	4TH CARRIER PIN	SCM440	5				
-1	REAMER PIN	PUR-	2			ø13*80L	29	4TH THRUST WASHER	SPCC	10				
P22	WRENCH BOLT	12.9	24			M20*50L,S	28	4TH PLANETARY GEAR	SCM420H	5				
P21	O-RING	PUR-	1			ø3*ø428(I.D)	27	4TH SUN GEAR	SCM420H	1				
P20	WRENCH BOLT	12.9	4			M16*40L,S	26	3RD THRUST PLATE	S45C	1				
P19	SPRING PIN	PUR-	#5			ø10*50L	25	3RD CARRIER(B)	SCM440	1				
P18	BEARING	PUR-	15			#NA4911	24	3RD CARRIER(A)	S45C	1				
P17	CLIP	PUR-	1			WR-135	23	3RD CARRIER PIN	SCM440	4				
							22	3RD THRUST WASHER	SPCC	8				
							21	3RD PLANETARY GEAR	SCM420H	4				
							20	3RD SUN GEAR	SCM420H	1				
							19	2ND THRUST PLATE	S45C	1				
							18	2ND CARRIER	SCM440	1				
							17	2ND CARRIER PIN	SCM440	3				
							16	2ND THRUST WASHER	SPCC	6				
							15	2ND PLANETARY GEAR	SCM420H	3				
							14	2ND SUN GEAR	SCM420H	1				
							13	1ST CARRIER	SCM440	1				
							12	1ST THRUST PLATE	S45C	1				
							11	1ST THRUST WASHER	SPCC	6				
							10	1ST CARRIER PIN	SCM440	3				
							9	MIDDLE FLANGE	S45C	1				
							8	1ST PLANETARY GEAR	SCM420H	3				
							7	INPUT SHAFT	SCM420H	1				
							6	COLLAR	SS400	1				
							5	OIL SEAL COVER	S45C	1				
							4	INSPECTOR COVER	SS400	1				
							3	MOTOR FLANGE	SS400	1				
							2	COLLAR	SS400	1				
							1	COLLAR	SS400	1				
							NO.	DESCRIPTION	MAT'(KS)	UNIT QUANTITY	TOTAL	PER.UNIT	TOTAL WEIGHT(kg)	REMARK'S

NOTE
1. To supply sealant on face of bolts before fitting.
(BOLTING 면 모든 접촉 조립부 실란트 처리할 것.)
2. To the specified torque When bolt tightening, apply loctite.
(Bolt 체결시 규정된 토크로 체결하고 Loctite[록타이트]를 도포하시오)

NO.	DATE	REVISIONS & DESCRIPTION	DRAWN	CHECKED	REVIEWED	APPROVED
2	2019.05.23	(END PLATE modification manufacturing according to motor shaft change) (모터 축 변경에 따른 END PLATE 수정 가공 제작)	S.H.MIN	S.H.MIN	Y.G.YUN	Y.G.YUN
1	2018.06.21	Change BOM List Quantity (BOM LIST 부품 수량 변경)	H.B.KIM	H.B.KIM	S.J.MIN	Y.G.YUN

WOORIM MACHINERY

TITLE: Tanjung Jati B(2500T/H)_BE SLEWING
15kW * 1000RPM * 1/280

	DRAWN	CHECKED	REVIEWED	APPROVED
SIGNATURE	S.H.MIN	S.H.MIN	Y.G.YUN	Y.G.YUN
DATE	2018.02.05	2018.02.05	2018.02.05	2018.02.05

USER: DRAWN | CHECKED | REVIEWED | APPROVED

CUSTOMER: IUK | REV. 2

SCALE 1/5 | PROJECTION | SIZE A1 | DIMENSION mm | REF'NO. 1801-036 | DRAWING NO. 1801-036-04-00A

A1(841*594 m/m)

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