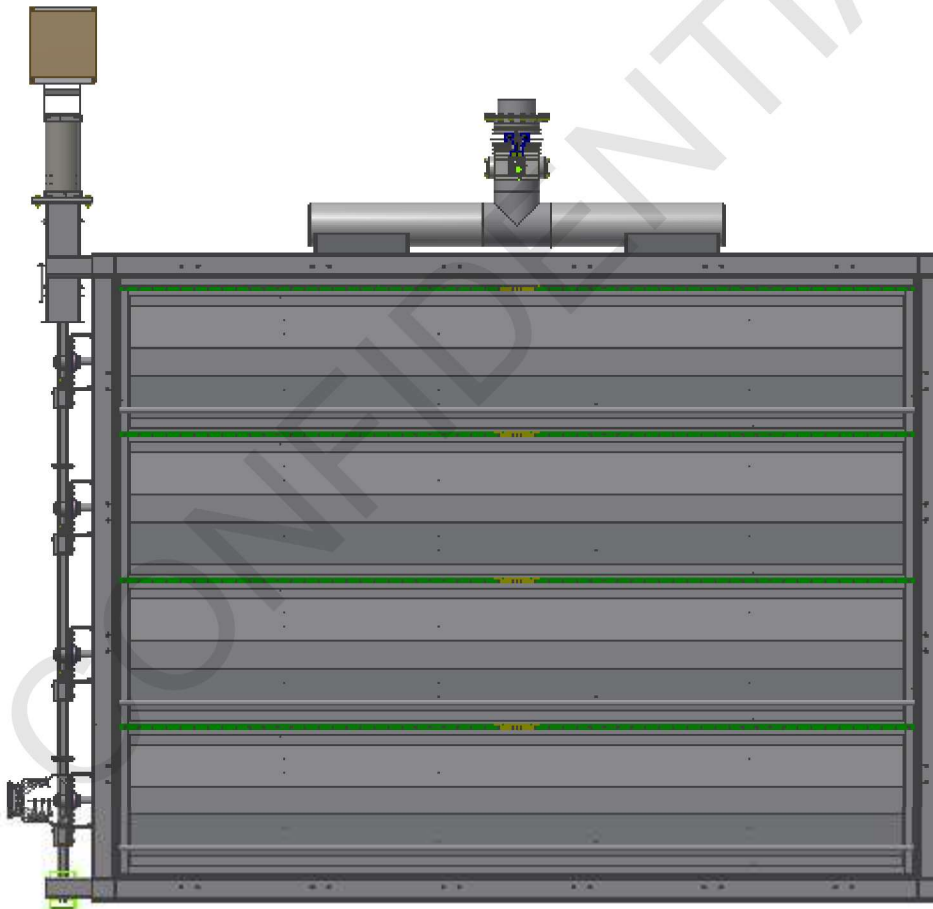




**BACHMANN**  
INDUSTRIES, INC.

# FGD LOUVER DAMPERS



## FIELD ASSEMBLY, OPERATION & MAINTENANCE MANUAL

## 6.4. RECOMMENDED SPARE PARTS

### Spare Parts – Startup and Commissioning (for unit 1&2)

<b>Description</b>	<b>Unit of Measure</b>	<b>Quantity</b>	<b>Wear or Strategic</b>
Replacement Blade Seals, C276	meters	10	S
Replacement Frame Seals, C276	meters	5	S
Linkage arm (rod ends)	ea	2	S
Boom Roller	ea	2	W
Solenoid Coil	ea	1	S

### Spare Parts – 2 to 5 Years

<b>Description</b>	<b>Unit of Measure</b>	<b>Quantity</b>	<b>Wear or Strategic</b>
Replacement Blade Seals, C276	meters	8	W
Replacement Frame Seals, C276	meters	8	W
O-ring kit, Viton o-rings for glands	sets	24	S
External Limit Switch Assembly	ea	1	S
Fan Impeller	ea	1	S
Fan Motor Bearing	ea	1	W
Solenoid Valves	sets	2	S
Pressure Transmitter	ea	1	S