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序号	代号	名称	规格	材料	数量
79	ASME B16.5	法兰/flange	WN50-150 RF Sch80S 带TS认证	A182-F316L	1
78	ASME B16.5	螺母/nut	M16	A194-2H	16
77	ASME B16.5	螺柱/stud	M16X85	A193-B7	8
76	ASME B16.5	法兰/flange	Th50(Rp)-2.0RF	316	1
75	Q21F-16T	球阀	DN20 3/4"bspt(M)	钢	1
73	GB/T70.1	内六角螺钉/ Screw	M6X35 12.9级镀化	带夹具	2
72	ASME B36.19M	无缝钢管/seamless steel pipe	规格为48/3×5/08	316	1000
71	ASME B16.5	法兰/flange	Th40(Rp)-2.0RF	316	1
70		橡胶橡胶软管/flexible hose	长700&950 一端带夹G 2" 外丝一端直通G11/2" 外丝		1
69	ASME B16.20	垫片/gasket	RF 40-2.0	无机合成纤维橡胶压制板	1
68	GB/T97.1	垫圈/WASHER	10	200HV	4
67	GB/T 5783	螺栓/bolt	M10X30 8.8级 镀锌	镀锌	4
65	SHL-G2-212.7	管夹/TUBE CLAMPS	根据尼龙管夹1/2"		1
64	CPET.B12.20	呼吸器护罩/breather shield		Q235-A	1
63	GB/T 14383	六角头管塞/plug	1-1/2"BSP(T)	20	2
62	CPET.B12.40	转速探测器支架/speed sensor bracket		20	1
61	1B-24WD	两侧六角双丝头	1 1/2"BSPP×1 1/2"BSPP	06Cr19Ni10	4
58	6SWT-EL8-RS4.01	卡套外螺纹弯头1/4"BSP(P)-1/2"OD/外丝(BSP)G1/2"OD		316	1
57		仪表管/instrument tube	1/2"ODx0.065"	SS316	5000
56	BVH-8T-S316	卡套球阀/ball valve	1/2"OD	316	1
55	6SWT-EL8-RS4.01	外螺纹弯头/male elbow	1/4"BSP(P)-1/2"OD	316	1
54	20107.B12.01	油位标牌/oil level label		有机玻璃	1
53	YWZ-127T	液位温度计/level temperature gauge			1
52	GB/T 5783-2000	螺栓/bolt	M14x25-8.8 镀锌		4
51	GB/T 97.1	垫圈/WASHER	14	140HV	84
50	EVB-WP274-301C/Drain	呼吸器/BREATHER			1
49	GB/T 5783	螺栓/BOLT M12×30-8.8		镀锌钝化	6
48	CPET.B12.08	垫片/GASKET		无机合成纤维橡胶压制板	1
47	CPET.B12.46	放空管组装/vent pipe assembly			1
45	AL-140	安全阀/oil relief valve	1-1/2"Rc (设定压力1.1bar)	316	1
44	1MTBU.100101.01	密封垫圈/dowty washer	1/4"BSP	钢镀+NBR	2
43	CPET.B12.05	变送器接头/tapped instrument bo	Rp1/4"	20	1
42	CPET.B12.03	盲管螺纹接头/screw end cap	Rp1/2"	20	2
41	20107.12.02	油过滤器支架/duplex filter support plate		Q235-A	1
40	RFLD W/HC 331 DAK 25	双联油滤器/Duplex oil filter	SAE DN40		1
39	AFS305SMXX	SAE法兰/flange	1 1/2" 配带4-M12×45螺栓47.22×3.53 O型圈5		2
38	FPE1530	温度控制阀/3-way thermostatic v	感度6.3℃		1
37	20107.12.05	油冷却器软管/hose	-通11/2"BSPP,-通11/2"BSPP	12米	2
36	OK-EL10L/3.1/M/A/1 MA	油冷却器/oil cooler	G1 1/2"		1
35	6SWT-EL8-RS8.01	外螺纹弯头/male elbow	1/2"BSP(T)-1/2"OD	316	1
34	6SZT-EL8-RS8	外螺纹快装接头/male connector	1/2" OD x 1/2" BSP(P)	316	5
33	QUQ2-10x0.63	油呼吸过滤器/filter breather	配备6-M4x8螺栓		1
32	GB 5782	螺栓/bolt	M14x30 8.8 镀锌钝化	A2-70	4
31		垫片/washer	FF40-2.0	无机合成纤维橡胶压制板	1
30	ASME B16.5	法兰/flange	SO40-150 FF Sch80S	316	1
29	HDC08/17/7011	HPI pump adaptor 3/4"BSP(P)	STRAIGHT		1
28	1MTBU.100104.01	密封垫圈/gasket	3/4"BSP(P)	钢镀+NBR	1
27	HDC08/17/7039	HPI pump adaptor 1"BSP(P)	STRAIGHT		1
26		橡胶橡胶软管/flexible hose	-通11/2"BSPP(90°),-通11/2"BSPP(90°)		1
25		橡胶橡胶软管/flexible hose	-通11/4"BSPP(90°),-通11/2"BSPP(90°)		1
24	GB/T 14626	六角头管塞/plug	3/8"BSP(P)	20	1
23	1MTBU.100105.01	密封垫圈/gasket	1"BSP	钢镀+NBR	3
22	AFS305GM	SAE法兰/flange	1 1/2"配带4-M12×45 47.22×3.53 O型圈	316	2
21	CPET.B12.07	垫片/gasket		无机合成纤维橡胶压制板	1
20	GB 70.1	螺钉/bolt	M12x75 镀锌钝化	A2-70	8
19	20107.B12.33	油路板集成块/oil distribution block	joint	316	1
18	GB/T 14626	六角头外丝管塞/plug	1"BSP(P)	20	2
17	ALD1016	放油球阀/ ball valve	1"BSP(T)	不锈钢	1
16	JB/ZQ.4451	六角头管塞/plug	3/4"BSP(P)	20	2
15	1MTBU.100103	密封垫圈/gasket	3/4"BSP(P)	钢镀+NBR	8
14	20107.B12.34	供油接头/oil boss	3/4"BSP(P)	316	4
13	AL-150	安全阀/oil relief valve	1-1/2"Rc (设定压力3.5bar)	316	1
12	ASME B16.9	等径三通/equal tee	1.1/2"-Sch80S	A403-WP316L	6
11	1B-24WD	两侧六角双丝头/hex.nipple	1 1/2"BSPP×1 1/2"BSPP	06Cr19Ni10	4
10	中轻系列	止回阀/check valve	1-1/2"BSP(P)	316	5
9	GP51EM-DESMI	电动油泵/electrical oil pump	电机 出口连接尺寸 DN50法兰		1
8	GB/T12459-2005	锻钢异径接头	DN50x40-Sch80S	A403-WP316L	1
7	ASME B16.5	法兰/flange	Th40(Rc)-2.0RF	316	8
6	ASME B36.19M	无缝钢管/Seamless pipes	规格为48/3×5/08	316	6000
5	ASME B16.9	长半径弯头/elbow	90E(L) DN40-Sch80S	316	3
4	ASME B18.2.4.6M	螺母/nut	M14	A194-2H	80
3	ASME B18.31.1 M	螺柱/stud	M14x80	A193-B7	40
2	ASME B16.20	垫片/gasket	RF 40-2.0	无机合成纤维橡胶压制板(带内环金属包覆)	4
1	ASME B16.5	法兰/flange	SO40-2.0 RF	316	10

TO ENSURE THAT THE THERMOWELL END REACHES THE CENTRELINE OF THE HORIZONTAL PIPE, THE INSTALLATION LENGTH OF THE THERMOWELL SHOULD BE CHECKED PRIOR TO CUTTING & WELDING TO REQUIRED LENGTH (*), SEE SKETCH BELOW.

确保温度计套管插入到水平管中心，在下管时要先确定套管的长度，见下图

THERMOWELL 套管

POSITION FOR PRESSURE TRANSMITTER 压力变送器位置

VIEW ON A

VIEW ON C

A (1:4)

VIEW ON C

垫片必须与过滤呼吸器配套安装
GASKET MUST BE FITTED IN FILLER

B-B

SCRAP VIEW AT ALL NON RETURN VALVES SCALE 2:1

(M/C 6mm OFF NIPPLE TO STOP IT BOTTOMING IN N.R.V.)

BRACKET FIXED USING EXISTING SCREW ON (SEE NOTE BELOW)

REVERSE ROTATION SENSOR

ENLARGED SPEED SENSOR ASSEMBLY
(Consult Electrical D.O. for Fitting Position)
防倒转探测器装配图

四块需要上盘的仪表为：进气法兰端上压力变送器
蜗壳出口处压力变送器
齿轮箱供油压力变送器
齿轮箱供油回油表

CONSULT CONTRACT P & I DIAGRAM FOR CONNECTION POINT POSITION

PRESSURE TRANSDUCER ASSEMBLY
(For Discharge Pressure at Volute)
压力变送器装配（排气压力）

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油管路部件
lubrication pipe assembly

比例/Scale	1:12	SD60A BLOWER	图名
图幅/Size	A1	印尼1JB	
DRAWING	N°	20107.01.12	0

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