## 04 AIR SCOUR BLOWER BLOWER MOTOR DATA SHEET

1. Name of motor	-	Air scour blower motor	
2. Manufacturer	-	SIEMENS CHINA	
3. Country of origin	-	CHINA	
4. Type/machine code	-	1LE0001-2BB2 3-3AA4	
5. Applied standard (characteristics)	-	IEC	
6. Ratings			
(1) Rated output	kW	45	
(2) Service factor	-	1	
(3) Number of pole	-	4	
(4) Rated speed	min-1	1475	
(5) Rated voltage	V	380	
(6) Number of phases		3	
(7) Rated frequency	Hz	50	
(8) Insulation class	-	F	
(9) Temperature rise	-	В	
(10) Rated duty		S1	
7. Service Conditions -			
(1) Starting method	-	Directly	
(2) Direction of rotation (viewed from DE)	-	Clockwise	
(3) Reverse rotation (Yes / No)	-	No	
(4) Location (Indoor / Outdoor)		Indoor	
(5) Enclosure IP rating	-	IP55	
(a) Motor frame	-	IP55	
(b) Terminal boxes	-	IP55	
(6) Installation (Horizontal / Vertical)		Horizontal	
(7) Design ambient temperature	• C	-20~+ 40	
(8) Explosion proof (Required / Not required)	) Explosion proof (Required / Not required)		
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(9) Noise level (at full-load condition)	dB (A)	77dB(A)
8. Characteristics		
(1) Current		
(a) Normal current	A	84
(b) No-load current	A	48.5
(c) Starting current	A	730
(2) Torque		
(a) Starting torque	%	270NM
(b) Maximum torque	%	320NM
(3) Slip at rated output		
(4) Efficiencies		
(a) At 100% load	%	93.1
(b) At 75% load	%	89.2
(c) At 50% load	%	
(d) At 25% load	%	
(5) Power factor		
(a) At rated load	%	87
(b) At starting load	%	
(6) GD2 coupled with driven equipment	kg-m²	
(7) Starting time with driven equipment	S	
(8) Allowable number of starts		
(a) From cold condition per hour	-	
(b) From hot condition per hour	-	
(c) Minimum time between 2 starts (running state)	min	
(d) Minimum time between 2 starts (stop state)	min	
(9) Allowable locked-rotor time		
(a) At cold condition	S	
(b) At hot condition	S	

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9. Constructions		
(1) Stator winding connection (Wye / Delta)	-	Delta
(2) Type of bearing (DE / NDE)	-	6213 Z C3
(3) Lubricants		
(a) Recommended lubricant and brand name	-	
(b) Pouring method	-	
(c) Quantity of lubricant for initial filling	-	
(d) Recommended interval for recharging	-	
(e) Recharging quantity	-	
(f) Location of pouring	-	
(indicated in the outline drawing)		
(4) Bearing cooling water requirement (if required)		NA
(a) Quantity	m³/h	NA
(b) Inlet water temperature	o C	
(c) Required cooling water pressure	kPa	
(d) Type of cooling water	-	
(5) Water to air heat exchanger (if applied)		
(a) Quantity of cooling water	m³/h	NA
(b) Inlet water temperature	• C	NA
(c) Required cooling water pressure	kPa	NA
(d) Type of cooling water	-	NA
(6) Space heater (AC 220V 1 phase)	W	NA
(7) Weight	kg	96
10. Attacked decreases when		
10. Attached document numbers		
(1) Motor outline drawing	-	NIA
(2) Terminal box drawings	-	NA NA
(a) For main power	-	NA NA
(b) For instruments	-	NA

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(c) For space heater	-	NA
(3) Current transformers (for MV motors only)		NA
(a) Characteristics curves	-	NA
(b) Outline drawing	-	NA
(4) Efficiency curves	-	NA
(5) Thermal capability curves		NA
(a) At cold condition	-	NA
(b) At hot condition	-	NA
(6) Starting and speed torque characteristics at 80%, 90% and 100% voltage	-	NA
		NA

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