

5.	Every 24,000 operating hour	<ul style="list-style-type: none"> <li>① Replacement of oil seal of roll wheel</li> <li>② Replacement of segment drive pin</li> <li>③ Replacement of wearing plate of pyrite plow</li> <li>④ Replacement of wedge bolt</li> <li>⑤ Replacement of bearing retainer of roll wheel</li> <li>⑥ Replacement of hexagon socket headed bolt</li> <li>⑦ Replacement of pin of roll wheel</li> <li>⑧ Replacement of roll air seal of roll wheel</li> <li>⑨ Replacement of shaft retainer of roll wheel</li> <li>⑩ Replacement of wearing plate of roller bracket (upper wearing plate)</li> <li>⑪ Replacement of ball carrier of loading parts</li> <li>⑫ Replacement of loading beam (below ball of loading parts)</li> <li>⑬ Replacement ball of loading parts</li> <li>⑭ Replacement of roll pivot of loading parts</li> <li>⑮ Replacement of roll pivot block of loading parts (upper side and lower side)</li> <li>⑯ Replacement of expansion joint tie rod sealing</li> <li>⑰ Replacement of outer ring segment and inner ring segment</li> <li>⑱ Replacement of yoke seal labyrinth</li> <li>⑲ Replacement of tire clamp ring of roll wheel</li> <li>⑳ Replacement of bearing of roll wheel</li> <li>㉑ Replacement of wearing bush of roll wheel</li> <li>㉒ Replacement of bearing cover of roll wheel</li> <li>㉓ Replacement of parts for pyrite gate valve</li> <li>㉔ Replacement of hinge pin of access door of mill housing</li> <li>㉕ Replacement of thrust plate of guiding plate</li> <li>㉖ Replacement of strap plate of loading parts</li> </ul>	
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TABLE 9.1 Maintenance Schedule for Pulverizer(4/4)

NO	Inspection Interval	Items	Countermeasures
		<ul style="list-style-type: none"> <li>㉗ Replacement of strap of loading parts</li> <li>㉘ Replacement of pull down eye of loading parts</li> <li>㉙ Replacement of tie rod of loading parts</li> <li>㉚ Replacement of support plate</li> <li>㉛ Replacement of sight glass for the pyrite box</li> <li>㉜ Replacement of spray nozzle for the pyrite box</li> </ul>	

These above parts shall be replaced depending on their damaged condition even though operation period does not reach above inspection interval.

(2) Replacement of roller tire, grinding segment and inner throat segment

Life time for roller tire, grinding segment and inner throat segment depends on coal property and pulverizer operation condition. The wear measurement shall be conducted (Fig. 9.1 to 3) every 3,000hr