



The Timken Company

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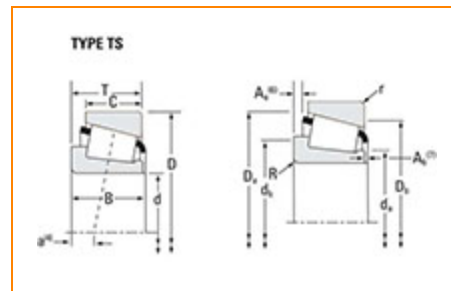
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Part Number HH421246CV - HH421210, Tapered Roller Bearings - TS (Tapered Single)

Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



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Specifications

Series	HH421200
Cone Part Number	HH421246CV
Cup Part Number	HH421210
Design Units	Imperial
Bearing Weight	7.3 Kg 16.1 lb
Cage Type	Stamped Steel

Dimensions

00.425 mm

d - Bore	70.425 mm 3.8750 in
D - Cup Outer Diameter	184.150 mm 7.2500 in
B - Cone Width	63.5 mm 2.5 in
C - Cup Width	52.388 mm 2.0625 in
T - Bearing Width	63.503 mm 2.5001 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius¹	6.35 mm 0.25 in
r - Cup Backface "To Clear" Radius²	3.3 mm 0.130 in
da - Cone Frontface Backing Diameter	115.06 mm 5.32 in
db - Cone Backface Backing Diameter	127 mm 5 in
Da - Cup Frontface Backing Diameter	176.53 mm 6.95 in
Db - Cup Backface Backing Diameter	163.07 mm 6.42 in
Ab - Cage-Cone Frontface Clearance	3.8 mm 0.15 in
Aa - Cage-Cone Backface Clearance	2.5 mm 0.1 in
a - Effective Center Location³	-16.8 mm -0.66 in

Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)⁴	36600 lbf 163000 N
C1 - Dynamic Radial Rating (1 million revolutions)⁵	141000 lbf 628000 N
C0 - Static Radial Rating	174000 lbf 772000 N
C_{a90} - Dynamic Thrust Rating (90 million revolutions)⁶	23500 lbf 104000 N

Factors

K - Factor⁷	1.56
e - ISO Factor⁸	0.37
Y - ISO Factor⁹	1.6
G1 - Heat Generation Factor (Roller-Raceway)	298.2
G2 - Heat Generation Factor (Rib-Roller End)	40.9
C_g - Geometry Factor¹⁰	0.116

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

⁴ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

⁵ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

⁶ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

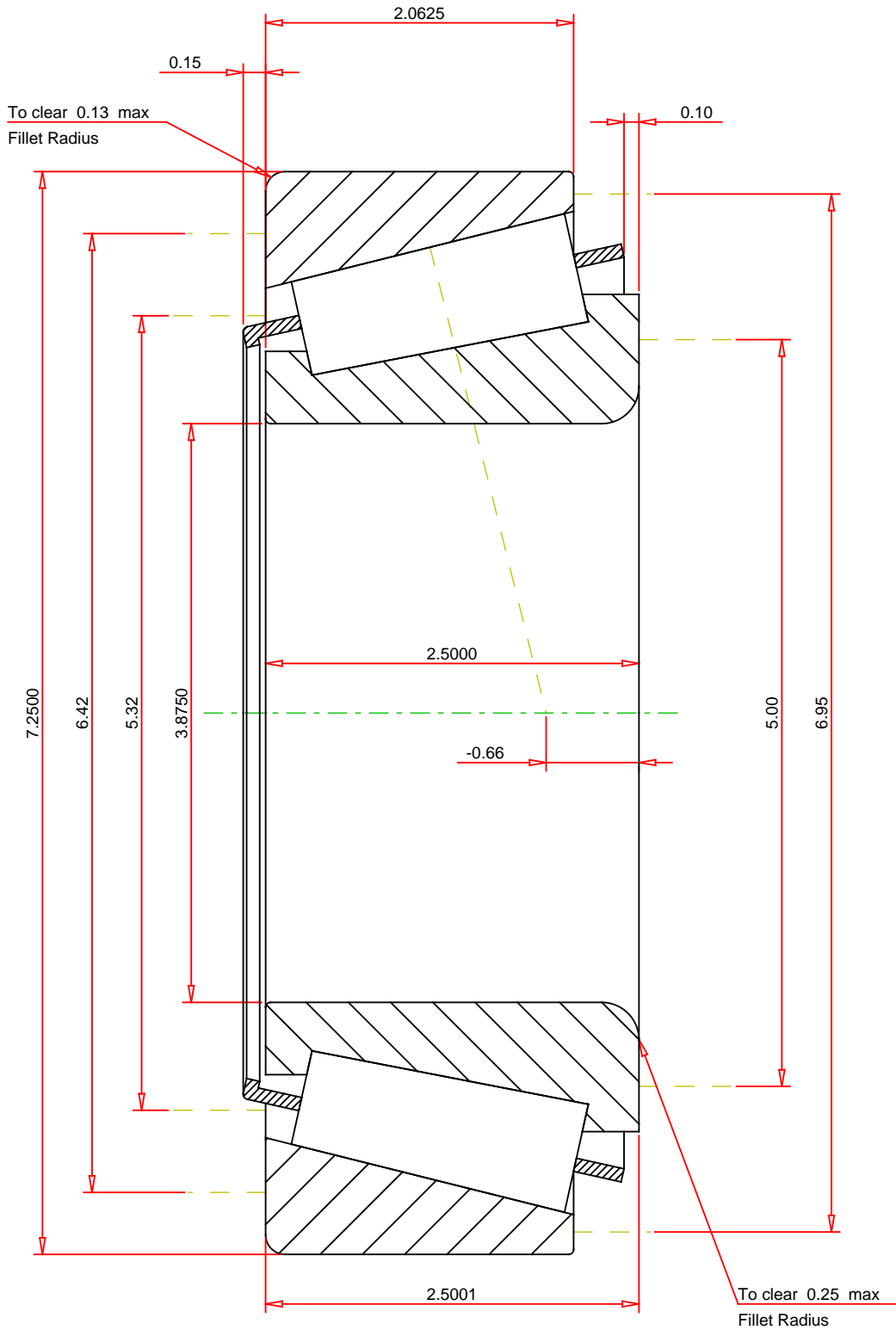
⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

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¹⁰ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e	0.37
ISO Factor - Y	1.6
Bearing Weight	16.1 lb
Number of Rollers Per Row	19
Effective Center Location	-0.66 inch

TIMKEN®

**HH421246CV - HH421210
TS BEARING ASSEMBLY**

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

K Factor	1.56
Dynamic Radial Rating - C90	36600 lbf
Dynamic Thrust Rating - Ca90	23500 lbf
Static Radial Rating - C0	174000 lbf
Dynamic Radial Rating - C1	141000 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY