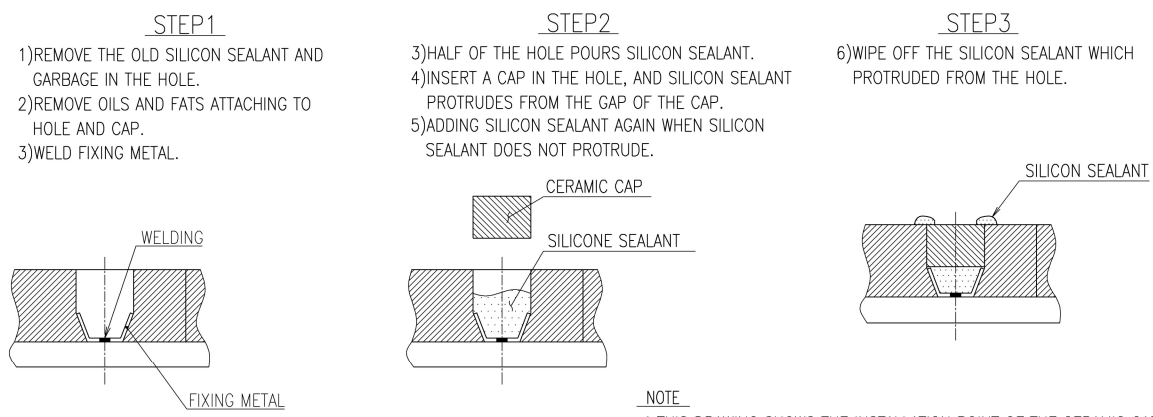
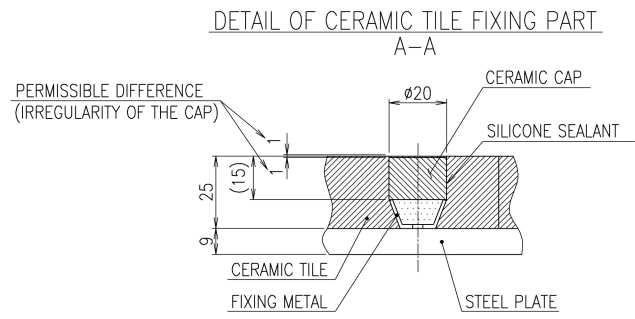
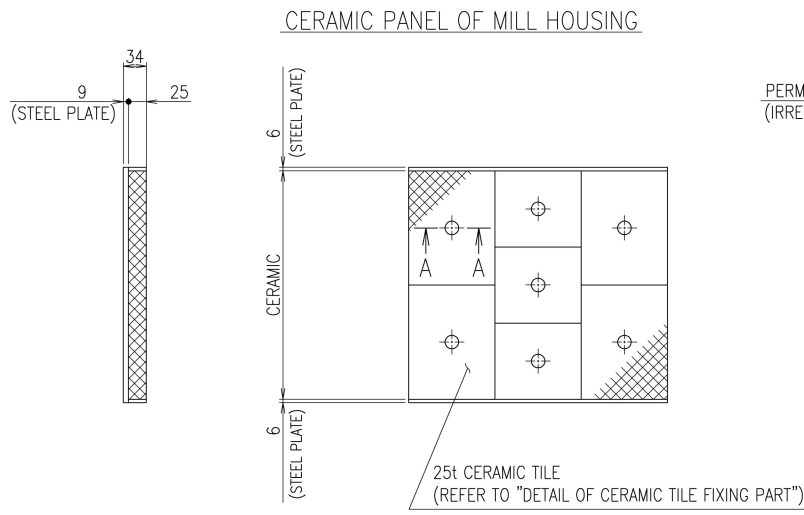


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REV.	DESCRIPTION	REVISIONS				DATE
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- STEP1**
- 1)REMOVE THE OLD SILICON SEALANT AND GARBAGE IN THE HOLE.
 - 2)REMOVE OILS AND FATS ATTACHING TO HOLE AND CAP.
 - 3)WELD FIXING METAL.
- STEP2**
- 3)HALF OF THE HOLE POURS SILICON SEALANT.
 - 4)INSERT A CAP IN THE HOLE, AND SILICONE SEALANT PROTRUDES FROM THE CAP OF THE CAP.
 - 5)ADDING SILICON SEALANT AGAIN WHEN SILICON SEALANT DOES NOT PROTRUDE.
- STEP3**
- 6)WIPE OFF THE SILICON SEALANT WHICH PROTRUDED FROM THE HOLE.

NOTE
1.THIS DRAWING SHOWS THE INSTALLATION POINT OF THE CERAMIC CAP.

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Drawn	Y.ONISHI	Oct.23.2018
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Approved	Indicated in upper margin	
Date	Indicated in upper margin	
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Combustion Engineering Section
Kure Boiler Engineering Department

MITSUBISHI HITACHI POWER SYSTEMS
ENGINEERING HEADQUARTERS / BOILER TECHNOLOGY INTEGRATION DIVISION

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