

# Klübersynth® GH 6 oils

## Synthetic gear and high temperature oils

### Benefits for your application

- The oils meet the requirements according to DIN 51 517 – 03, CLP. Corresponding gears can be switched to Klübersynth GH 6 oils without prior consultation with the gear manufacturer provided the general application notes are observed.
- As of ISO VG 220 the scuffing load stage API GL 5 is achieved. Gears are sufficiently protected against scuffing even under high peak loads.
- Much longer service life than mineral oils due to the excellent ageing and oxidation resistance of the base oil; thus maintenance intervals can be extended and in certain cases even lifetime lubrication is possible
- Owing to the wide service temperature range a single viscosity grade can cover both low and high temperatures in many applications
- The optimum friction behaviour of the polyglycol base oil reduces power losses and improves efficiency
- The good wear protection of both gears and rolling bearings ensures that the service life calculated for the lubricated components is achieved
- The excellent viscosity-temperature behaviour supports the formation of a sufficient lubricating film even at elevated and high temperatures
- Seals made of 72 NBR 902, 75 FKM 585 and 75 FKM 170055 are resistant Klübersynth GH 6 oils. Leakage and contamination are prevented.
- Approved by Flender, SEW Eurodrive, Getriebebau Nord, Stöber Antriebstechnik, Lenze, ZAE Antriebstechnik, Bonfiglioli, Rossi Motoriduttori, Motovario, Moventas, etc.

### Description

Klübersynth GH 6 oils are gear oils on a polyglycol basis. They have a high scuffing load capacity and micro-pitting resistance.

These oils have also proved their good wear protection in rolling bearings on the FAG FE 8 test rig for gear oils.

Klübersynth GH 6 oils stand out for their excellent ageing and oxidation resistance, good viscosity-temperature behaviour and very good thermal stability.

### Application

Klübersynth GH 6 oils were especially developed for the lubrication of worm gears with steel/bronze pairings.

The polyglycol base oils and special additives reduce the friction coefficient and provide low wear values, which is a clear advantage in these applications.

Klübersynth GH 6 oils achieve a particularly low wear intensity according to DIN 3996 (calculation of load capacity of worm gears).

Klübersynth GH 6 oils are also used for the lubrication of bevel and spur gears, rolling and plain bearings as well as all types of denture couplings, especially when exposed to high temperatures.

Klübersynth GH 6 oils can also be used for the lubrication of lifting, drive and transport chains.



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#### Application notes

Klübersynth GH 6 oils can be applied by immersion, immersion/circulation and injection.

Klübersynth GH 6 oils are **not** miscible with mineral oils and synthetic hydrocarbons.

We recommend cleaning the lubrication points or rinsing gears with the Klübersynth GH 6 oil which will be used after conversion.

Klübersynth GH 6 oils are neutral towards ferrous metals and almost all nonferrous metals.

There may be increased wear when the contact surfaces of design elements made of aluminium or aluminium alloys are exposed to dynamic loads. If necessary, preliminary tests should be carried out.

For permanent temperatures up to 80 °C seals made of 72 NBR 902 may be used. For higher temperatures, we recommend to use seals made of 75 FKM 585 or 75 FKM 170055.

It should be noted that elastomers from one or several manufacturers can behave differently; therefore tests should be performed.

When applying Klübersynth GH 6 oils we recommend the use of two-component paints (reaction paints) for interior coating.

Oil gauge glasses should preferably be made of natural glass or polyamide materials. Other transparent plastics, e.g. Plexiglas, have a tendency to crack under stress.

The suitability of materials used in contact with Klübersynth GH 6 oils should be tested, especially prior to series application.

#### Viscosity selection

When determining the oil viscosity for gears, the manufacturer's instructions take priority. In cases where there are no gear manufacturer's instructions, the viscosity can be selected in accordance with the enclosed worksheet "Klübersynth GH 6 oils – selection of oil viscosity for gears".

To determine the correct oil viscosity for bearings, please observe the bearing manufacturer's instructions.

For determining the actual viscosity, please refer to the enclosed viscosity-temperature diagram indicating the differing viscosity-temperature behavior of Klübersynth GH 6 oils as compared to mineral oils.

#### Minimum shelf life

The minimum shelf life is approx. 36 months if the product is stored in its unopened original container in a dry, frost-free place.

#### Pack sizes

20 l canister  
200 l drum

#### Material Safety Data Sheets

Material safety data sheets can be downloaded or requested via our website [www.klueber.com](http://www.klueber.com). You may also obtain them through your contact person at Klüber Lubrication.

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### Product data

Klübersynth GH 6- ...	32	46	80	100	150	220	320	460	680	1000	1500
ISO VG DIN 51 519	32	46	–	100	150	220	320	460	680	1000	1500
Density, DIN 51 757, at 15 °C, [kg/m <sup>3</sup> ], approx.	984	1035	1040	1043	1050	1060	1067	1074	1075	1075	1080
Kinematic viscosity, DIN 51 561 at 20 °C, [mm <sup>2</sup> /s], approx. at 40 °C, [mm <sup>2</sup> /s], approx. at 100 °C, [mm <sup>2</sup> /s], approx.	88	113	205	270	400	630	880	1240	1900	3000	4300
	32	46	80	100	150	220	320	460	680	1000	1500
	6,5	9	15	20	29	40	54	71	110	167	231
Viscosity index, DIN ISO 2909	≥ 150	≥ 190	≥ 190	≥ 190	≥ 210	≥ 220	≥ 220	≥ 220	≥ 220	≥ 250	≥ 250
Flash point COC, DIN ISO 2592, [°C]	≥ 220	≥ 250	≥ 250	≥ 250	≥ 250	≥ 250	≥ 250	≥ 250	≥ 250	≥ 250	≥ 250
Pour point, DIN ISO 3016, [°C]	≤ -45	≤ -40	≤ -40	≤ -35	≤ -35	≤ -35	≤ -30	≤ -25	≤ -25	≤ -25	≤ -10
Foaming characteristics, ASTM D 892, sequence I, II und III, [ml]	≤ 100/10										
Copper corrosion, DIN EN 2160, 24h, corrosion rating	1 – 100										
Corrosion protection on steel, DIN ISO 7120	0 – A										
Ageing characteristics, ASTM D 2893, increase in viscosity, [%]	≤ 6										
FZG gear test rig, A/8.3/90, DIN 51354-2, scuffing load stage	≥ 14										
API scuffing load capacity	API GL 5										
Rolling bearing test rig FE 8, D 7,5/80-80, DIN 51 819-3, wear of rolling elements, [mg] wear of cage [mg]	≤ 30 ≤ 200										
Service temperature range*, [°C]	-45 to 160	-40 to 160	-35 to 160			-30 to 160	-25 to 160	-25 to 160	-25 to 160	-10 to 160	-10 to 160

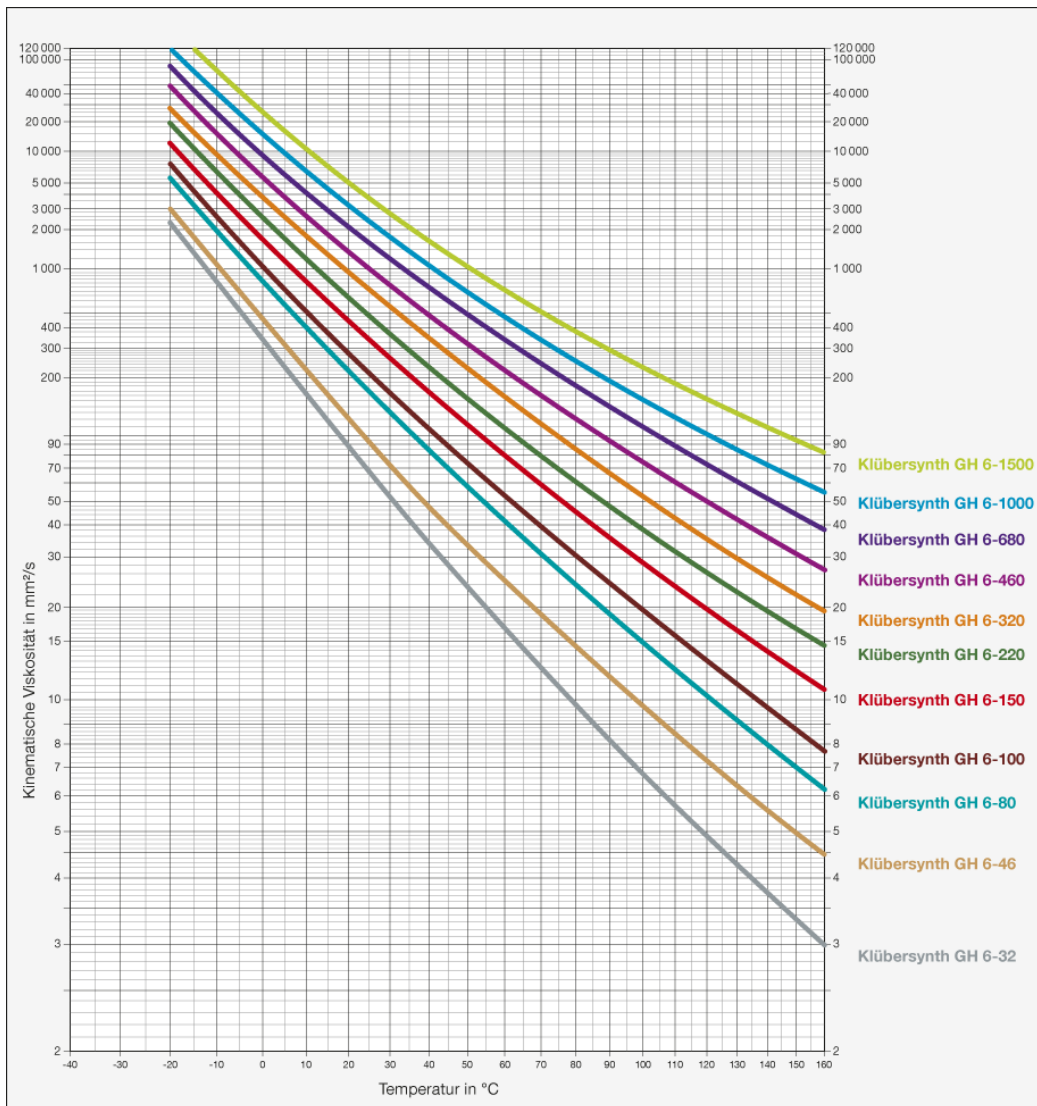
\* Service temperatures are guide values which depend on the lubricant's composition, the intended use and the application method. Lubricants change their consistency, apparent dynamic viscosity or viscosity depending on the mechano-dynamical loads, time, pressure and temperature. These changes in product characteristics may affect the function of a component.



# Klübersynth<sup>®</sup> GH 6 oils

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Viscosity-temperature diagram



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