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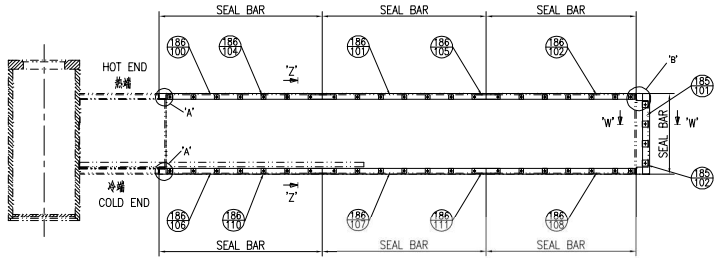
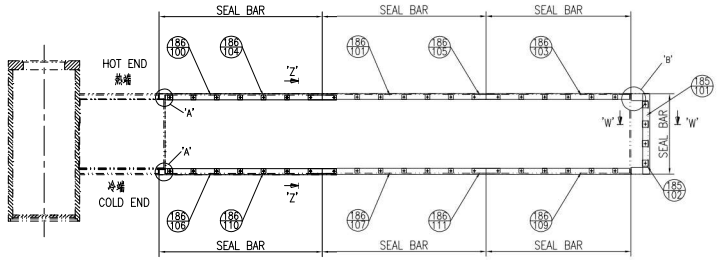
A1



SECTION 'X' – 'X'
'X' – 'X' 剖视图



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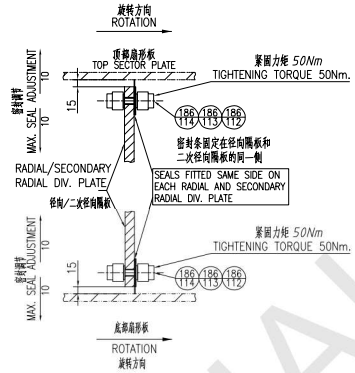
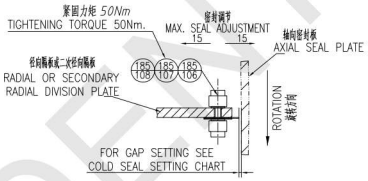
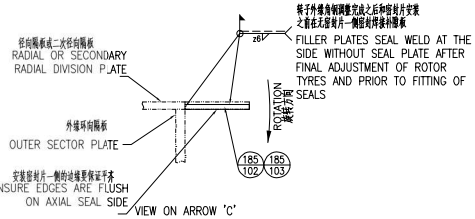
'Y' – 'Y' 剖视图



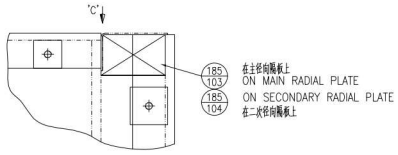
SECTION 'Z' – 'Z'
'Z' – 'Z' 剖视图



SECTION 'W' – 'W'
'W' – 'W' 剖视图

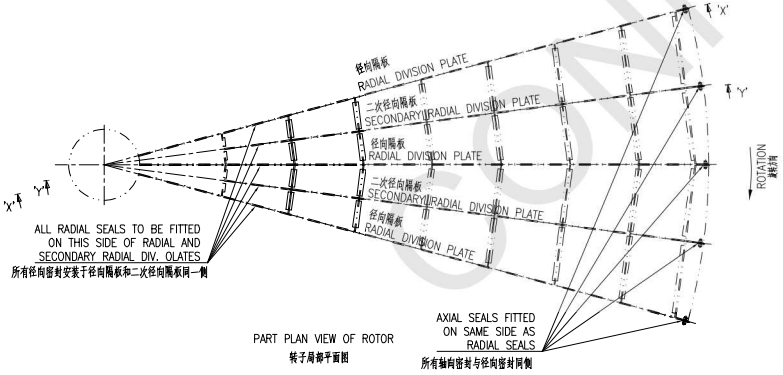


VIEW ON ARROW 'C'
'C' 向视图

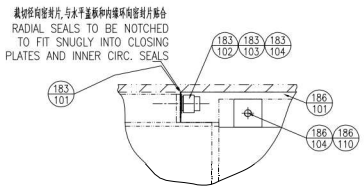


ENLARGED DETAIL AT CIRCLE 'B'
SHOWING FILLER PLATES AT RADIAL PLATES AND AXIAL SEAL CARRIER BARS
(TOP AS SHOWN, BOTTOM SIMILAR)

'B'放大视图，显示径向隔板和轴向密封片安装条处的垫板/(表面如图，底部相同)



PART PLAN VIEW OF ROTOR
转子局部平面图



ENLARGED DETAIL AT CIRCLE 'A'
TYP. TOP AND BOTTOM SEALS & BACKING WASHER

'A' 放大视图/(顶底密封片与压板详图)

186/00 ASSEMBLY OF RADIAL SEALS 径向密封组件

Part No.	Description		Material/Spec.	No. Off	Weight (Kg)	DRG. No.	Item No.
186/100	RADIAL SEAL	径向密封片(左/右)		48	115.5	186002	
186/101	RADIAL SEAL	径向密封片(左/右)		48	116	186002	
186/102	RADIAL SEAL	径向密封片(左/右)		24	54	186002	
186/103	RADIAL SEAL	径向密封片(左/右)		24	52	186002	
186/104	BACKING WASHER	压板(左/右)		792	42.8	HS70502	
186/105	BACKING WASHER	压板(左/右)		96	31.7	HS70503	
186/106	RADIAL SEAL	径向密封片(内/外)		48	115.5	186002	
186/107	RADIAL SEAL	径向密封片(内/外)		48	116	186002	
186/108	RADIAL SEAL	径向密封片(内/外)		24	54	186002	
186/109	RADIAL SEAL	径向密封片(内/外)		24	52	186002	
186/110	BACKING WASHER	压板(内/外)		792	42.8	HS70502	
186/111	BACKING WASHER	压板(内/外)		96	31.7	HS70503	
186/112	SCREW ROD M12 x 50 LG. GR.8.8 GAL.	双头螺栓	GB/T 901	1968	96		GBSB061205067DAD
186/113	CAP NUT M12	盖帽螺母		3936	1062	GS70302	HG-GS70302
186/114	TEFLON WASHER	Teflon垫片		3936	15	GS70301	HG-GS70301

WEIGHT PER ASSEMBLY = 1997 Kg.

185/00 ASSEMBLY OF AXIAL SEALS 轴向密封组件

Part No.	Description		Material/Spec.	No. Off	Weight (Kg)	DRG. No.	Item No.
185/101	AXIAL SEAL	轴向密封片		48	69	185001	
185/102	BACKING WASHER	压板		192	19	HS70504	
185/103	FILLER PLATE	补缝板		48	58.4	185001	
185/104	FILLER PLATE	补缝板		48	82.9	185001	
185/106	SCREW ROD M12 x 50 LG. GR.8.8 GAL.	双头螺栓	GB/T 901	192	9		GBSB061205067DAD
185/107	CAP NUT M12	盖帽螺母		384	104	GS70302	HG-GS70302
185/108	TEFLON WASHER	Teflon垫片		384	1.4	GS70301	HG-GS70301

WEIGHT PER ASSEMBLY = 344 Kg.

183/00 ASSEMBLY OF INNER CIRCUMFERENTIAL SEALS 内缘环向密封组件

Part No.	Description		Material/Spec.	No. Off	Weight (Kg)	DRG. No.	Item No.
183/101	INNER CIRC. SEAL	内缘环向密封		8	16	186002	
183/102	BACKING WASHER	压板		48	1	GS70506	HG-GS70506
183/103	CAP NUT M12	盖帽螺母		48	13	GS70302	HG-GS70302
183/104	TEFLON WASHER	Teflon垫片		48	0.2	GS70301	HG-GS70301

WEIGHT PER ASSEMBLY = 2357 Kg.

REV.	SIGN	PASS	DATE	DESCRIPTION
1	YKL	TH	2019.03.19	ISSUED FOR CONSTRUCTION

DESIGN	Li Liangyong	2019.03.19
CHECK	Yang Kaifin	2019.03.19
APPROVE	Tie Hong	2019.03.19

FIRST ANGLE PROJECTION

2-OFF HEATERS PER CONTRACT	1 OFF AS DRAWN 1 OFF TO OPP. HAND	Tanjung Jati B COAL-FIRED POWER PROJECT
No. OFF PER GAS GAS HEATER	1	GAS GAS HEATER 32.5GVN440(300)

HOWDEN HUA ENGINEERING CO., LTD.

ASSEMBLY OF RADIAL , AXIAL & INNER CIRC . SEALS
径向轴向和内缘环向密封片安装图

DRAWING No. C020108/186001 REV. 0

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