

Table A6-1
Casing Assembly Consumables

NOTE
 •Remark ※ : Parts to be replaced at each regular inspection.
 •Not Remark ※ : Replace with a new one depending on the condition.
 •"Order Qty" shows parts quantity for two fans.
 •(Quantity required normal maintenance.)

| EQUIPMENT No. | MARKS | DESCRIPTION | PART NO | 1-PIECE WEIGHT (kg) | REMARK | ORDER Q'TY | DELIVERY TIME (Month) | REPLACEMENT SCHEDULE (Year) |
|---|-------|---|----------|---------------------|--------|------------|-----------------------|-----------------------------|
| (A) C A S I N G A S S E M B L Y | c | IMPELLER CASING (UPPER) (FOR A) | FIG-1-Ⓒ | 6701 | | 1 | | |
| | d | IMPELLER CASING (UPPER) (FOR B) | FIG-1-Ⓓ | 6701 | | 1 | | |
| | e | IMPELLER CASING (LOWER) (FOR A) | FIG-1-Ⓔ | 13844 | | 1 | | |
| | f | IMPELLER CASING (LOWER) (FOR B) | FIG-1-Ⓕ | 13844 | | 1 | | |
| | g | REAR CASING (UPPER) | FIG-1-Ⓖ | 1798 | | 2 | | |
| | h | REAR CASING (LOWER) (FOR A) | FIG-1-Ⓗ | 3067 | | 1 | | |
| | i | REAR CASING (LOWER) (FOR B) | FIG-1-Ⓘ | 3067 | | 1 | | |
| | j | DIFFUSER | FIG-1-Ⓙ | 11283 | | 2 | | |
| | k | INNER CASING FOR SUCTION CASING (UPPER) | FIG-1-Ⓚ | 84.8 | | 2 | | |
| | l | INNER CASING FOR SUCTION CASING (LOWER) | FIG-1-Ⓛ | 84.5 | | 2 | | |
| | m | SEAL PLATE ASS'Y FOR REAR CASING | FIG-1-Ⓜ | 159.5 | ※ | 2 | 6 | depending on condition |
| | n | COUPLING COVER ASS'Y | FIG-1-Ⓝ | 230 | | 2 | | |
| | o1 | BOLT M12 x 35 (BAND FOR CASING ASS'Y) | FIG-1-o1 | 0.050 | | 16 | | |
| | o2 | STARTING BOLT M12 x 45 (BAND FOR CASING ASS'Y) | FIG-1-o2 | 0.057 | | 16 | | |
| | o3 | NUT M12 (BAND FOR CASING ASS'Y) | FIG-1-o3 | 0.016 | | 16 | | |
| | o4 | SPRING WASHER M12 (BAND FOR CASING ASS'Y) | FIG-1-o4 | 0.007 | ※ | 16 | 4 | during fan overhaul |
| | o5 | TEFLON CORD SEAL φ6 x 8M (BAND FOR CASING ASS'Y) | FIG-1-o5 | — | ※ | 8 | 4 | during fan overhaul |
| | o6 | SILICON ADHESIVE (BAND FOR CASING ASS'Y) | FIG-1-o6 | — | ※ | 20 | 4 | during fan overhaul |
| | oa | BAND FOR CASING (Refer to ITEM L) | FIG-1-oa | 65 | ※ | 2 | 6 | every 4years |
| | ob | SUPPORTING PLATE (BAND FOR CASING ASS'Y) | FIG-1-ob | 0.58 | | 8 | | |
| | p | MANHOLE FOR REAR CASING (TWO PIECE FOR ONE FAN) | FIG-1-p | 34 | | 4 | | |
| | q | COVER | FIG-1-q | 5.67 | | 2 | | |
| | r | SEAL AIR INNER FOR REAR CASING | FIG-1-r | 62.2 | | 2 | | |
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