Table A6-1 Casing Assembly Consumables

- $\frac{\text{NOTE}}{\text{Remark }\%} : \text{Parts to be replaced at each regular inspection}.$
- Not Remark ※ : Replace with a new one depending on the condition.

 "Order Q'ty" shows parts quantity for two fans.
- •(Quantity required normal maintenance.)

EQUIPMENT No.	MARKS	DESCRIPTION	PART NO	1-PIECE WEIGHT (kg)	REMARK	ORDER Q'TY	DELIVERY TIME (Month)	REPLACEMENT SCHEDULE (Year)
	n	MANHOLE FOR REAR CASING	FIG-1-®	15.2		2		
	o1	BOLT M12 × 30 (BAND FOR CASING ASS'Y)	FIG-1-o1	0.046		16		
	o2	STARTING BOLT M12 × 45 (BAND FOR CASING ASS'Y)	FIG-1-o2	0.057		16		
	о3	NUT M12 (BAND FOR CASING ASS'Y)	FIG-1-o3	0.016		16		
	04	SPRING WASHER M12 (BAND FOR CASING ASS'Y)	FIG-1-04	0.007	*	16	4	during fan overhaul
	о5	SILICON ADHESIVE	FIG-1-o5	3.0	*	2	4	during fan overhaul
	oa	(BAND FOR CASING ASS'Y) SUPPORTING PLATE	FIG-1-oa	0.3	121	2		
	a11	(BAND FOR CASING ASS'Y) DRAIN VALVE (FOR A)	FIG-1-a11	_		1		
		DRAIN VALVE (FOR B)	FIG-1-b11	-		1		
	b11	- 04 A CO. 54 SUSSISSINGUISM - 500 - 344-000-000	A400000 D ON 101-0		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			
	a12	GASKET ANSI #150-50 (FOR A)	FIG-1-a12	-	*	1	4	during fan overhaul
	b12	GASKET ANSI #150-50 (FOR B)	FIG-1-b12	-	*	1	4	during fan overhaul
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Table A6−1 **Casing Assembly Consumables**

NOTE
• Remark ※ : Parts to be replaced at each regular inspection.

•Not Remark ※ :Replace with a new one depending on the condition. •"Order Q'ty" shows parts quantity for two fans.

(Quantity required normal maintenance.)

EQUIPMENT No.	MARKS	DESCRIPTION	PART NO	1-PIECE WEIGHT (kg)	REMARK	ORDER Q'TY	DELIVERY TIME (Month)	REPLACEMENT SCHEDULE (Year)
	k	DIFFUSER (FOR B)	FIG-1-®	2384		1		
	ı	INNER CASING FOR SUCTION CASING(UPPER)	FIG-1-①	44.1		2		
	m	INNER CASING FOR SUCTION CASING (LOWER)	FIG-1-@	39.0		2		
	n	INNER CASING SEAL PLATE FOR IMPELLER CASING	FIG-1-0	80.7	*	2	6	depending on condition
	0	COUPLING COVER ASS'Y	FIG-1-©	80.5		2		
	р	COVER	FIG-1-®	2.97		2		
	q1	BOLT M12 × 30 (BAND FOR CASING ASS'Y)	FIG-1-q1	0.046		16		
	q2	STARTING BOLT M12 × 45 (BAND FOR CASING ASS'Y)	FIG-1-q2	0.057		16		
	q3	NUT M12 (BAND FOR CASING ASS'Y)	FIG-1-q3	0.016		16		
	q4	SPRING WASHER M12 (BAND FOR CASING ASS'Y)	FIG-1-q4	0.007	*	16	4	during fan overhaul
	q5	SILICON ADHESIVE	FIG-1-q5	3.0	*	2	4	during fan overhaul
	a11	(EAND FOR CASING ASS'Y) DRAIN VALVE (FOR A)	FIG-1-a11	-				
	b11	DRAIN VALVE (FOR B)	FIG-1-b11	_		1		
	a12	GASKET ANSI #150-40 (FOR A)	FIG-1-a12	-	*	1	4	during fan overhaul
	b12	GASKET ANSI #150-40 (FOR B)	FIG-1-b12	-	*	1	4	during fan overhaul
	q11	SUPPOTING PLATE t12	FIG-1-q11	0.41	~	8	-	damig fair overhaar
Ã	q12	(BAND FOR CASING ASS'Y) SUPPOTING PLATE t6	FIG-1-q12	0.047		8		
С		(BAND FOR CASING ASS'Y) CONNECTING DUCT ASS'Y		91.4		2		
Α	r	CONNECTING DOCT ASS T	FIG-1-®	91.4				
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Table A6-1 Casing Assembly Consumables

NOTE
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-Not Remark ※ :Replace with a new one depending on the condition.
-"Order Q'ty" shows parts quantity for two fans.

(Quantity required normal maintenance.)

EQUIPMENT No.	MARKS	DESCRIPTION	PART NO	1-PIECE WEIGHT (kg)	REMARK	ORDER Q'TY	DELIVERY TIME (Month)	REPLACEMENT SCHEDULE (Year)
	С	IMPELLER CASING (UPPER) (FOR A)	FIG-1-©	6701		1		
	d	IMPELLER CASING (UPPER) (FOR B)	FIG-1-d	6701		1		
	е	IMPELLER CASING (LOWER) (FOR A)	FIG-1-@	13844		1		
	f	IMPELLER CASING (LOWER) (FOR B)	FIG-1-f	13844		1		
	g	REAR CASING (UPPER)	FIG-1-®	1798		2		
	h	REAR CASING (LOWER) (FOR A)	FIG-1-h	3067		1		
	i	REAR CASING (LOWER) (FOR B)	FIG-1-(i)	3067		1		
	j	DIFFUSER	FIG-1-①	11283		2		
	k	INNER CASING FOR SUCTION CASING (UPPER)	FIG-1-®	84.8		2		
	ı	INNER CASING FOR SUCTION CASING (LOWER)	FIG-1-①	84.5		2		
	m	SEAL PLATE ASS'Y FOR REAR CASING	FIG-1-@	159.5	*	2	6	depending on condition
	n	COUPLING COVER ASS'Y	FIG-1-n	230		2		
	01	BOLT M12 × 35 (BAND FOR CASING ASS'Y)	FIG-1-o1	0.050		16		
	02	STARTING BOLT M12 × 45 (BAND FOR CASING ASS'Y)	FIG-1-o2	0.057		16		
	o3	NUT M12	FIG-1-o3	0.016		16		
	04	(EAND FOR CASING ASS'Y) SPRING WASHER M12	FIG-1-o4	0.007	*	16	4	during fan overhau
A 	o5	(EAND FOR CASING ASS'Y) TEFLON CORD SEAL φ6×8Μ	FIG-1-o5		*	8	4	during fan overhau
С	06	(BAND FOR CASING ASS'Y) SILICON ADHESIVE	FIG-1-06	-	*	20	4	during fan overhau
A S	oa	(BAND FOR CASING ASS'Y) BAND FOR CASING (Refer to ITEM L)	FIG-1-oa	65	*	2	6	every 4years
I N	ob	SUPPORTING PLATE	FIG-1-ob	0.58		8		overy tycurs
G		(BAND FOR CASING ASS'Y) MANHOLE FOR REAR CASING	FIG-1-p	34		4		
A S	p	(TWO PIECE FOR ONE FAN) COVER		5.67		2		
S E	q		FIG-1-q	2,00000				
М	r	SEAL AIR INNER FOR REAR CASING	FIG-1-r	62.2		2		
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