



# Modular Type Regulators Series AR

Regulator Series AR	Model	Port size	Options
 <p data-bbox="115 683 344 703">Pages 496 through to 505</p>	<b>AR10</b>	M5 x 0.8	Bracket Square embedded type pressure gauge (except the AR10) Round type pressure gauge Digital pressure switch (except the AR10) Panel mount
	<b>AR20</b>	1/8, 1/4	
	<b>AR25</b>	1/4, 3/8	
	<b>AR30</b>	1/4, 3/8	
	<b>AR40</b>	1/4, 3/8, 1/2	
	<b>AR40-06</b>	3/4	
	<b>AR50</b>	3/4, 1	
	<b>AR60</b>	1	
	<b>Regulator with Backflow Function Series AR□K</b>  <p data-bbox="115 983 344 1003">Pages 496 through to 505</p>	<b>AR20K</b>	
<b>AR25K</b>		1/4, 3/8	
<b>AR30K</b>		1/4, 3/8	
<b>AR40K</b>		1/4, 3/8, 1/2	
<b>AR40K-06</b>		3/4	
<b>AR50K</b>		3/4, 1	
<b>AR60K</b>		1	

AC-A

AF-A

AF□-A

AR-A

AL-A

AW-A

AC

AF

AF□

AR

AL

AW□

A□G

E□

AV

AF

# Regulator

## AR10 to AR60

### Regulator with Backflow Function

## AR20K to AR60K

Symbol  
Regulator



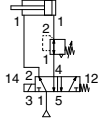
Regulator with  
Backflow Function



- With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

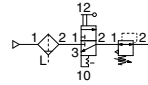
Example 1)

When the pressure in the rear and the front of the cylinder differs:



Example 2)

When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



### How to Order

AR **30** **K** - **03** **BE** - -

① ② ③ ④ ⑤ ⑥

Made to Order

(Refer to pages 504 and 505 for details.)

- Option/Semi-standard: Select one each for a to g.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.  
Example) AR30K-03BE-1NR

	Symbol	Description	① Body size						
			10	20	25	30	40	50	60
② With backflow function	Nil	Without backflow function	●	●	●	●	●	●	●
	K <sup>Note 1)</sup>	With backflow function	—	●	●	●	●	●	●
+									
③ Thread type	Nil	Metric thread (M5)	●	—	—	—	—	—	—
	N	Rc	—	●	●	●	●	●	●
	F	NPT	—	●	●	●	●	●	●
+									
④ Port size	M5	M5	●	—	—	—	—	—	—
	01	1/8	—	●	—	—	—	—	—
	02	1/4	—	●	●	●	●	—	—
	03	3/8	—	—	●	●	●	—	—
	04	1/2	—	—	—	●	●	—	—
	06	3/4	—	—	—	—	●	●	—
+									
⑤ Option	a Mounting	Nil	Without mounting option	●	●	●	●	●	●
		B <sup>Note 3)</sup>	With bracket	●	●	●	●	●	●
		H	With set nut (for panel fitting)	●	●	●	●	●	—
	+								
	b Pressure gauge	Nil	Without pressure gauge	●	●	●	●	●	●
		E	Square embedded type pressure gauge (with limit indicator)	—	●	●	●	●	●
		G	Round type pressure gauge (without limit indicator)	●	—	—	—	—	—
		M	Round type pressure gauge (with limit indicator)	—	●	●	●	●	●
	Digital pressure switch	E1 <sup>Note 4)</sup>	Output: NPN output / Electrical entry: Wiring bottom entry	—	●	●	●	●	●
		E2 <sup>Note 4)</sup>	Output: NPN output / Electrical entry: Wiring top entry	—	●	●	●	●	●
		E3 <sup>Note 4)</sup>	Output: PNP output / Electrical entry: Wiring bottom entry	—	●	●	●	●	●
		E4 <sup>Note 4)</sup>	Output: PNP output / Electrical entry: Wiring top entry	—	●	●	●	●	●

# Regulator *Series AR10 to AR60*

## Regulator with Backflow Function *Series AR20K to AR60K*



- AC-A
- AF-A
- AF□-A
- AR-A
- AL-A
- AW-A
- AC
- AF
- AF□
- AR
- AL
- AW□
- A□G
- E□
- AV
- AF

	Symbol	Description	①						
			Body size						
			10	20	25	30	40	50	60
⑥ Semi-standard	c	Set pressure	Nil <sup>Note 5)</sup>	0.05 to 0.85 MPa setting					
			1 <sup>Note 6)</sup>	0.02 to 0.2 MPa setting					
	+								
	d	Exhaust mechanism	Nil	Relieving type					
			N	Non-relieving type					
	+								
	e	Flow direction	Nil	Flow direction: Left to right					
			R	Flow direction: Right to left					
	+								
	f	Knob	Nil	Downward					
Y			Upward						
+									
g	Pressure unit	Nil	Name plate and pressure gauge in imperial units: MPa						
		Z <sup>Note 7)</sup>	Name plate and pressure gauge in imperial units: psi						
		ZA <sup>Note 8)</sup>	Digital pressure switch: With unit conversion function						

Note 1) The AR10 type comes with a backflow function as a standard feature. (K is not available.) When using the AR10 type as w/ backflow function, backflow may not occur with the set pressure 0.15 MPa or less. For AR20K to 60K, please set the inlet pressure to at least 0.05 MPa higher than the set pressure.

Note 2) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 3) Assembly of a bracket and set nuts (AR10, AR20(K) to AR40(K)) including 2 mounting screws for the AR50(K) and AR60(K)

Note 4) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

Note 5) Only the AR10 has a pressure setting of 0.05 to 0.7 MPa.

Note 6) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 7) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.

The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special.

Note 8) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 9) ○: For thread type: M5 and NPT only

Note 10) △: Select with options: E1, E2, E3, E4.

### Standard Specifications

Model	AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge port size <sup>Note 1)</sup>	1/16 <sup>Note 2)</sup>	1/8		1/4				
Fluid	Air							
Ambient and fluid temperature <sup>Note 3)</sup>	-5 to 60°C (with no freezing)							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Set pressure range	0.05 to 0.7 MPa		0.05 to 0.85 MPa					
Relief pressure <sup>Note 4)</sup>	Set pressure + 0.05 MPa [at relief flow rate of 0.1 L/min (ANR)]							
Construction	Relieving type							
Weight (kg)	0.06	0.16	0.21	0.29	0.44	0.47	1.17	1.22

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge (AR20(K) to AR60(K)).

Note 2) Use a bushing (part no:131368) when connecting the R1/8 pressure gauge to the Rc1/16.

Note 3) -5 to 50°C for the products with the digital pressure switch.

Note 4) Not applicable to the AR10.

# Series AR10 to AR60

# Series AR20K to AR60K

## Options/Part No.

Option		Model	AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)
<b>Bracket assembly</b> <small>Note 1)</small>			AR10P-270AS	AR20P-270AS	AR25P-270AS	AR30P-270AS	AR40P-270AS		AR50P-270AS <small>Note 2)</small>	
<b>Set nut</b>			AR10P-260S	AR20P-260S	AR25P-260S	AR30P-260S	AR40P-260S		— <small>Note 3)</small>	— <small>Note 3)</small>
<b>Pressure gauge</b>	<small>Note 4)</small> Round type	Standard	G27-10-R1	G36-10-□01		G46-10-□02				
		0.02 to 0.2 MPa setting	G27-10-R1 <small>Note 5)</small>	G36-2-□01		G46-2-□02				
	<small>Note 4)</small> Round type (with color zone)	Standard	—	G36-10-□01-L		G46-10-□02-L				
		0.02 to 0.2 MPa setting	—	G36-2-□01-L		G46-2-□02-L				
<small>Note 6)</small> Square embedded type	Standard	—	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]							
	0.02 to 0.2 MPa setting	—	GC3-2AS [GC3P-010AS (Pressure gauge cover only)]							
<b>Digital pressure switch</b>	NPN output: Wiring bottom entry		—	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)] <small>Note 7)</small>						
	NPN output: Wiring top entry			ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)] <small>Note 7)</small>						
	PNP output: Wiring bottom entry			ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)] <small>Note 7)</small>						
	PNP output: Wiring top entry			ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] <small>Note 7)</small>						

Note 1) Assembly of a bracket and set nuts

Note 2) Assembly of a bracket and 2 mounting screws

Note 3) Please consult with SMC regarding the set nuts for the AR50(K) and AR60(K).

Note 4) □ in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 5) Pressure gauge for general purpose

Note 6) including one O-ring and 2 mounting screws. [ ] : Pressure gauge cover only

Note 7) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. [ ] : Switch body only

Also, regarding how to order the digital pressure switch, please refer to page 538.

## ⚠ Specific Product Precautions

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

### Selection

#### ⚠ Warning

- Residual pressure disposal (outlet pressure removal) is not possible for the AR20 to AR60 even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K to AR60K).

### Maintenance

#### ⚠ Warning

- When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

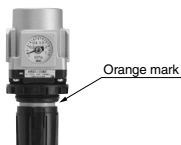
### Mounting and Adjustment

#### ⚠ Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- The pressure gauge included with regulators for 0.02 to 0.2 MPa setting is for up to 0.2 MPa use only (except the AR10). Exceeding 0.2 MPa of pressure can damage the gauge.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

#### ⚠ Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



- A knob cover is available to prevent careless operation of the knob. Refer to page 539 for details.

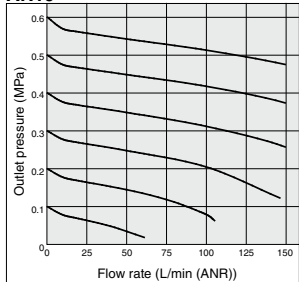
# Regulator *Series AR10 to AR60*

## Regulator with Backflow Function *Series AR20K to AR60K*

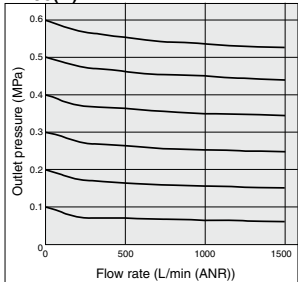
### Flow Characteristics (Representative values)

Condition: Inlet pressure 0.7 MPa

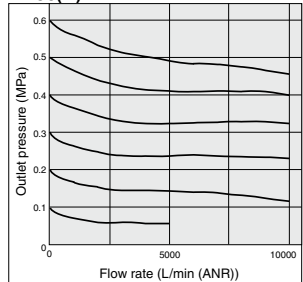
**AR10** M5



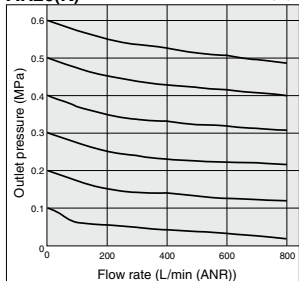
**AR30(K)** Rc 3/8



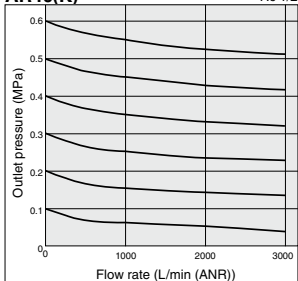
**AR50(K)** Rc 1



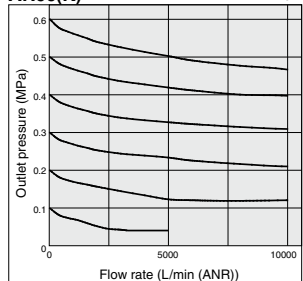
**AR20(K)** Rc 1/4



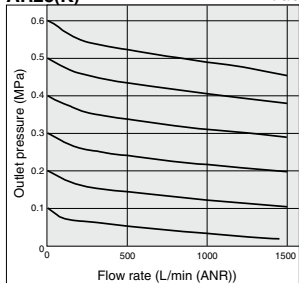
**AR40(K)** Rc 1/2



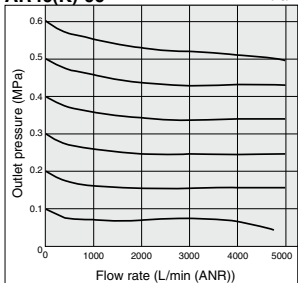
**AR60(K)** Rc 1



**AR25(K)** Rc 3/8



**AR40(K)-06** Rc 3/4



AC-A

AF-A

AF□-A

AR-A

AL-A

AW-A

AC

AF

AF□

AR

AL

AW□

A□G

E□

AV

AF

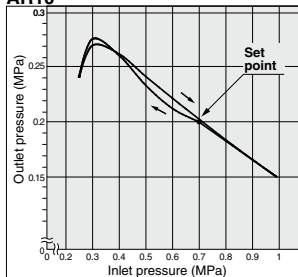
# Series AR10 to AR60

## Series AR20K to AR60K

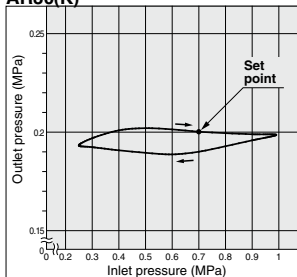
### Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

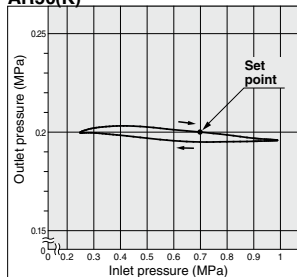
**AR10**



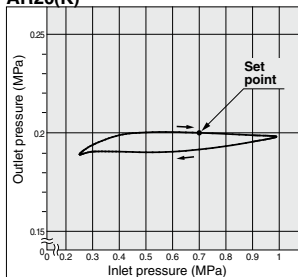
**AR30(K)**



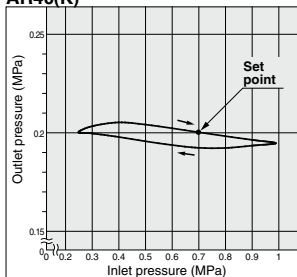
**AR50(K)**



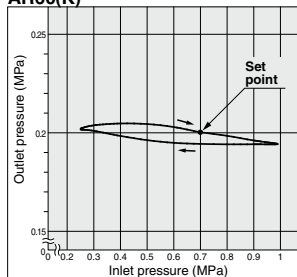
**AR20(K)**



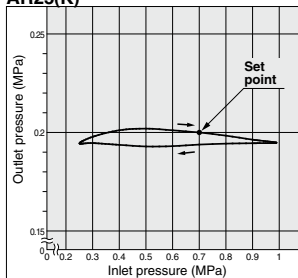
**AR40(K)**



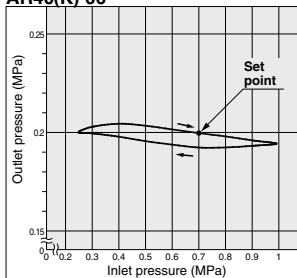
**AR60(K)**



**AR25(K)**



**AR40(K)-06**

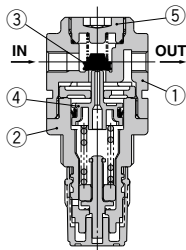


# Regulator *Series AR10 to AR60*

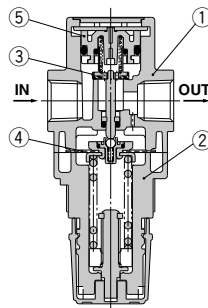
## Regulator with Backflow Function *Series AR20K to AR60K*

### Construction

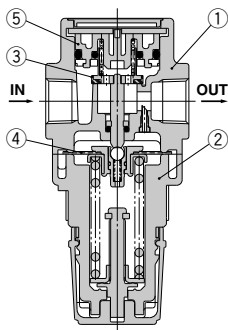
AR10



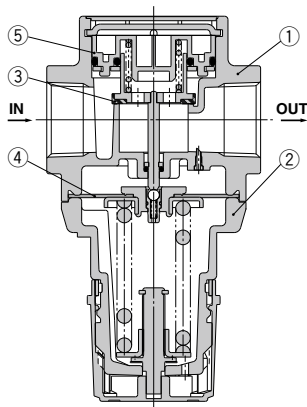
AR20(K), AR25(K)



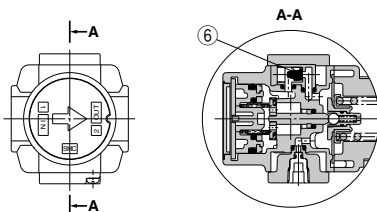
AR30(K), AR40(K)



AR50(K), AR60(K)



AR20K to AR60K (Regulator with Backflow Function)



AC-A
AF-A
AF□-A
AR-A
AL-A
AW-A
AC
AF
AF□
<b>AR</b>
AL
AW□
A□G
E□
AV
AF

### Component Parts

No.	Description	Material	Model	Color
1	Body	Zinc die-cast	AR10	Platinum silver
		Aluminum die-cast	AR20(K) to AR60(K)	
2	Bonnet	Polyacetal	AR10, AR20(K) to AR40(K)-06	Black
		Aluminum die-cast	AR50(K), AR60(K)	

### Replacement Parts

No.	Description	Material	Part no.						
			AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)
3	Valve assembly	Brass, HNBR	AR10P-090S	AR20P-410S	AR25P-410S	AR30P-410S	AR40P-410S	AR50P-410S	AR60P-410S
4	Diaphragm assembly	Weatherable NBR	AR10P-150AS <sup>Note 1)</sup>	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40P-150AS	AR50P-150AS	
5	Valve guide assembly	Polyacetal	131329	AR20P-050AS	AR25P-050AS	AR30P-050AS	AR40P-050AS	AR50P-050AS	AR60P-050AS
6	Check valve assembly <sup>Note 2)</sup>	—	—	AR20KP-Q20AS					

Note 1) The AR10 is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2) Check valve assembly is applicable for a regulator with backflow function (AR20K to AR60K) only.

Assembly of a check valve cover, check valve body assembly and 2 screws