

Instruction Manual

Form 5420
March 2003

1018S Valve

Key 8* Packing Box Parts for 16mm Diameter Stem (DN80 to 100 or 3- and 4-Inch Valve)

Packing Type	Description of Part	Key	Part Number
PTFE/graphite, single	Bushing (2 required)	8.2	2473852
	Packing ring, PTFE/graphite composition (4 required)	8.5	1278258
	Base ring	8.6	0225932
	Spacer	8.7	2473933
	Spacer	8.17	1Q57018E012
PTFE/graphite, double	Bushing (2 required)	8.2	2473852
	Packing ring, PTFE/graphite composition (8 required)	8.5	1278258
	Spacer (2 required)	8.7	2473933
	Washer (3 required)	8.8	0319686
PTFE V-ring, single	Bushing (2 required)	8.2	2473852
	Washer (3 required)	8.8	031986
	Packing ring set, PTFE	8.9	2473984
	Spring	8.10	2061341
	Spacer (1 required)	8.17	1Q57018E012
PTFE V-ring, double	Bushing (2 required)	8.2	2473852
	Spacer (2 required)	8.7	2473933
	Washer (4 required)	8.8	0319686
	Packing ring set, PTFE (2 required)	8.9	2473984
Graphite, single	Bushing	8.2	2473887
	Packing ring (2 required)	8.5.1	1867105
	Packing ring (2 required)	8.5.2	1898221
	Base ring	8.6	0225932
	Spacer	8.7	2473933
	Bushing	8.13	2473879
	Spacer	8.17	1Q57018E012
Graphite, double	Bushing	8.2	2473887
	Packing ring (4 required)	8.5.1	1867105
	Packing ring (4 required)	8.5.2	1898221
	Spacer (2 required)	8.7	2473933
	Washer (3 required)	8.8	0319686
	Bushing	8.13	2473879
ENVIRO-SEAL PTFE V-ring, double	Base ring	8.6	0225932
	Spacer (2 required)	8.7	2473933
	Washer (2 required)	8.8	0319686
	Packing set (2 required)	8.9	2218585
	Spring pack assembly	8.11	13B6564E012
	Bushing	8.13	2473879
	Anti-extrusion washer (4 required)	8.15	2218593
ENVIRO-SEAL Graphite ULF, single	Bushing	8.5.1	2218666
	Packing ring (2 required)	8.5.2	2218631
	Packing ring (2 required)	8.5.3	19B4152X012
	Washer (3 required)	8.5.4	2218658
	Spacer	8.7	19B4151X012
	Spring pack assembly	8.11	13B6078E012
	Bushing	8.13	2473879
PTFE/Carbon PSA, single	Bushing (2 required)	8.2	1Q57156F012
	Packing ring set	8.5	2073684
	Spacer	8.7	1Q57488F012
	Washer (3 required)	8.8	0319686
	Wiper ring	8.11	0819581
	Support ring	8.21	1Q57159F012
	O-ring	8.22	0802794
	O-ring	8.23	0802778