



**The Timken Company**

4500 Mt Pleasant St. NW

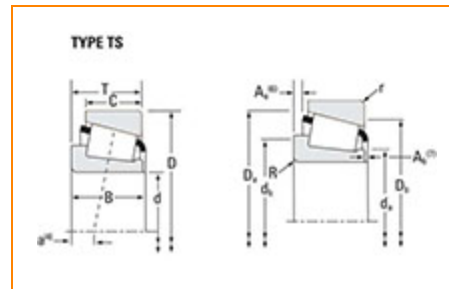
N. Canton, OH 44720

Phone: (234) 262-3000

E-Mail: [CustomerCAD@timken.com](mailto:CustomerCAD@timken.com) • Web site: [www.timken.com](http://www.timken.com)

## Part Number 32316, Tapered Roller Bearings - TS (Tapered Single) Metric

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



[Specifications](#) | [Dimensions](#) | [Abutment and Fillet Dimensions](#) | [Basic Load Ratings](#) | [Factors](#)

### Specifications

Series	32316
Cone Part Number	X32316M
Cup Part Number	Y32316M
Design Units	METRIC
Bearing Weight	6.3 Kg 14 lb
Cage Type	Stamped Steel

### Dimensions

d - Bore	80 mm 3.1496 in
----------	--------------------

<b>D - Cup Outer Diameter</b>	170 mm 6.6929 in
<b>B - Cone Width</b>	58.000 mm 2.2835 in
<b>C - Cup Width</b>	48 mm 1.8898 in
<b>T - Bearing Width</b>	61.500 mm 2.4213 in

## Abutment and Fillet Dimensions

<b>R - Cone Backface "To Clear" Radius<sup>1</sup></b>	3.050 mm 0.12 in
<b>r - Cup Backface "To Clear" Radius<sup>2</sup></b>	2.54 mm 0.1 in
<b>da - Cone Frontface Backing Diameter</b>	100.08 mm 3.94 in
<b>db - Cone Backface Backing Diameter</b>	104.90 mm 4.13 in
<b>Da - Cup Frontface Backing Diameter</b>	160.00 mm 6.30 in
<b>Db - Cup Backface Backing Diameter</b>	151.89 mm 5.98 in
<b>Ab - Cage-Cone Frontface Clearance</b>	4.3 mm 0.17 in
<b>Aa - Cage-Cone Backface Clearance</b>	3.3 mm 0.13 in
<b>a - Effective Center Location<sup>3</sup></b>	-19.1 mm -0.75 in

## Basic Load Ratings

<b>C90 - Dynamic Radial Rating (90 million revolutions)<sup>4</sup></b>	116000 N 26100 lbf
<b>C1 - Dynamic Radial Rating (1 million revolutions)<sup>5</sup></b>	448000 N 101000 lbf
<b>C0 - Static Radial Rating</b>	566000 N 127000 lbf
<b>C<sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions)<sup>6</sup></b>	68700 N 15400 lbf

## Factors

<b>K - Factor<sup>7</sup></b>	1.69
<b>e - ISO Factor<sup>8</sup></b>	0.35
<b>Y - ISO Factor<sup>9</sup></b>	1.74
<b>G1 - Heat Generation Factor (Roller-Raceway)</b>	196.5
<b>G2 - Heat Generation Factor (Rib-Roller End)</b>	27.7
<b>C<sub>g</sub> - Geometry Factor<sup>10</sup></b>	0.0923

<sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>3</sup> Negative value indicates effective center inside cone backface.

<sup>4</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

<sup>5</sup> Based on  $1 \times 10^6$  revolutions  $L_{10}$  life, for the ISO life calculation method.

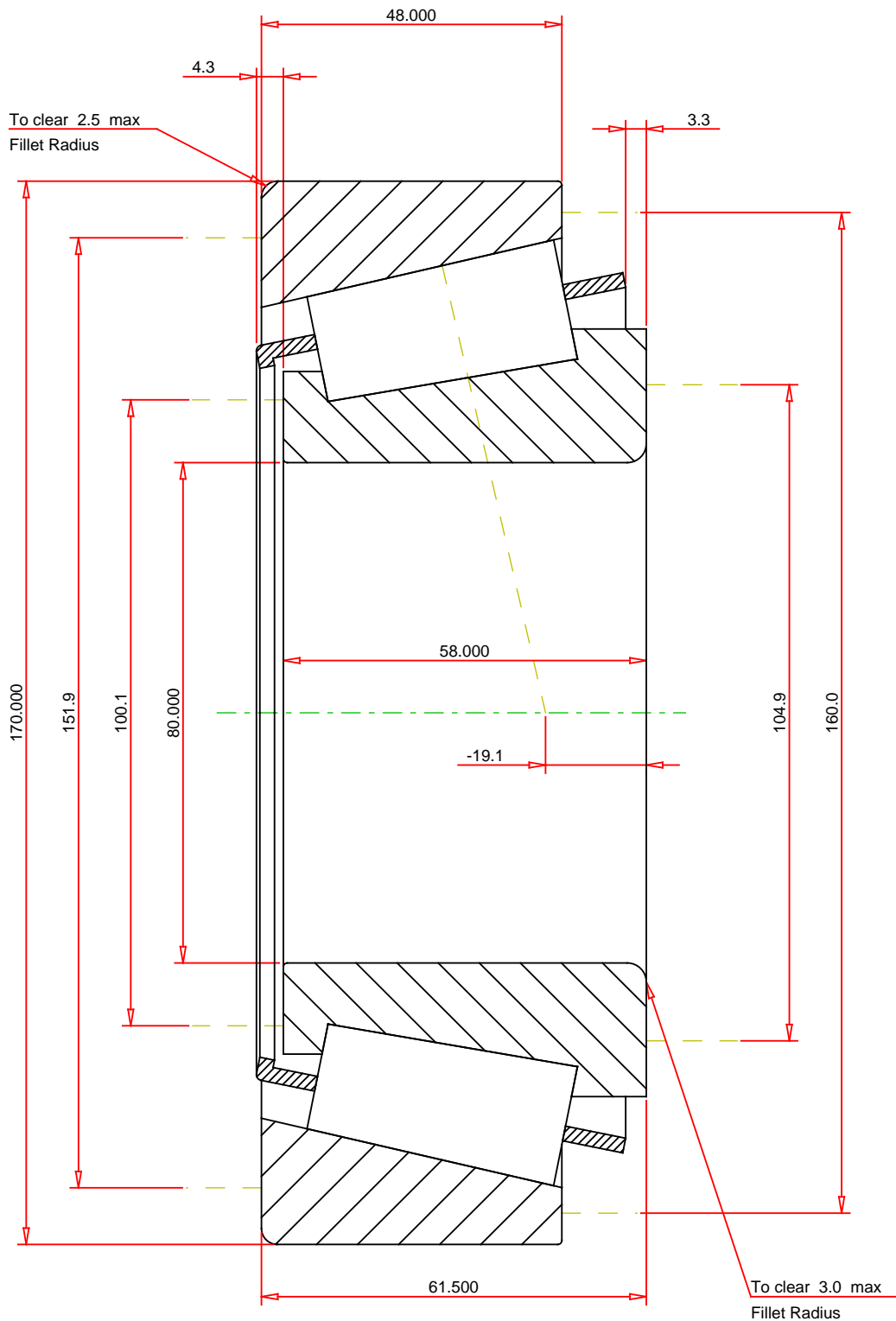
<sup>6</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>10</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



METRIC UNITS

ISO Factor - e	0.35
ISO Factor - Y	1.74
Bearing Weight	6.3 kg
Number of Rollers Per Row	16
Effective Center Location	-19.1 mm



X32316M - Y32316M  
TS BEARING ASSEMBLY

THE TIMKEN COMPANY  
NORTH CANTON, OHIO USA

K Factor	1.69
Dynamic Radial Rating - C90	116000 N
Dynamic Thrust Rating - Ca90	68700 N
Static Radial Rating - C0	566000 N
Dynamic Radial Rating - C1	448000 N

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY