

YG K-2 CARBIDE END MILLS

EMC54 SERIES PLAIN SHANK

硬质合金, 4刃 35度螺旋角 短刃
CARBIDE, 4 FLUTE 35° HELIX SHORT LENGTH

- ▶ 设计用于加工碳钢, 工具钢, 合金钢, 不锈钢等多种用途的钢
- ▶ 高耐磨性
- ▶ 4刃可得到较好的表面粗糙度
- ▶ 适应于高速加工, 湿式和干式切削条件

- ▶ Designed for general purposes to carbon steels, tool steels, alloy steels and stainless steels.
- ▶ Suitable for high speed machining in wet or dry condition.
- ▶ 4 flute allows for better work piece finishes.
- ▶ Application in high speed machining, wet and dry cutting conditions.



CBN END MILLS

i-Xmill END MILLS

X5070 END MILLS

X-POWER END MILLS

JET-POWER END MILLS

V7 Mill INOX END MILLS

V7 Mill STEEL END MILLS

ALU-POWER END MILLS

CRX S

D-POWER END MILLS

K-2 CARBIDE END MILLS

GENERAL CARBIDE END MILLS

TANK-POWER END MILLS

GENERAL HSS END MILLS

MILLING CUTTERS

TECHNICAL DATA



单位(Unit) : mm

型号 EDP No.	刃部直径 Mill Diameter	柄部直径 Shank Diameter	刃长 Length of Cut	全长 Overall Length
EMC54010	1.0	4	3	50
EMC54015	1.5	4	4	50
EMC54020	2.0	4	6	50
EMC54025	2.5	4	8	50
EMC54030	3.0	4	8	50
EMC54035	3.5	4	10	50
EMC54040	4.0	4	11	50
EMC54901	3.0	6	8	50
EMC54902	3.5	6	10	50
EMC54903	4.0	6	11	50
EMC54045	4.5	6	11	50
EMC54050	5.0	6	13	50
EMC54055	5.5	6	13	50
EMC54060	6.0	6	16	50
EMC54065	6.5	8	16	60
EMC54070	7.0	8	20	60
EMC54075	7.5	8	20	60
EMC54080	8.0	8	20	60
EMC54085	8.5	10	20	75
EMC54090	9.0	10	20	75
EMC54095	9.5	10	22	75
EMC54100	10.0	10	25	75
EMC54110	11.0	12	30	75
EMC54120	12.0	12	32	75
EMC54140	14.0	16	40	100
EMC54160	16.0	16	40	100
EMC54180	18.0	20	40	100
EMC54200	20.0	20	45	100

刃部公差 Mill Dia. Tolerance(mm)	柄部公差 Shank Dia. Tolerance
0~-0.03	h6

◎ : 优(Excellent) ○ : 良(Good)

碳钢 Carbon Steels	合金钢 Alloy Steels	预硬钢 Prehardened Steels	硬化钢 Hardened Steels		高硬钢 High Hardened Steels	铜 Copper	石墨 Graphite	铸铁 Cast Iron	铝 Aluminum	不锈钢 Stainless Steels	钛 Titanium	镍铁合金 Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	◎	◎	○					○		○		