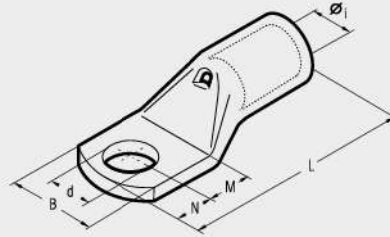


A-M



COPPER TUBE CRIMPING LUGS

for Copper conductors



A-M series lugs are manufactured from electrolytic Copper tube.

The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.

Cembre lugs are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation.

In applications subject to vibration, lugs still have to provide a reliable connection and annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.

The presence of an inspection hole facilitates full insertion of the conductor, whilst the barrel length has been designed to allow easy and accurate positioning of the dies during the crimping operation.

Lugs are electrolytically tinned to avoid oxidation. A-M series lugs form an important part of Cembre crimping systems for power carrying conductors, details of the appropriate crimping tools and dies are shown opposite and in detail on pages 178 to 179.

Our technicians are always available to provide any technical advice which may be required.

The enclosed table is only indicative of the range and many variations in stud fixing and palm lengths are also available.

Cond. Size sqmm <small>low stranded</small> / <small>flexible</small>	Ø Stud mm	Ref.	Dimensions mm						Quantity Box/Bag	Mechanical Tools	Hydraulic Tools				
			Øi	B	M	N	L	d							
0,25+1,5	3	A 03-M 3*	1,8	6,0	4,5	3,5	16,0	3,2	5.000/100	HNT	B 15MDE				
	3,5	A 03-M 3.5*	1,8	6,5	4,5	3,5	16,0	3,7	5.000/100						
	4	A 03-M 4*	1,8	6,5	5,0	4,0	17,0	4,3	5.000/100						
	5	A 03-M 5*	1,8	7,5	5,5	4,5	18,0	5,3	5.000/100						
	6	A 03-M 6*	1,8	9,0	6,0	5,0	19,0	6,4	5.000/100						
1,5+2,5	3	A 06-M 3*	2,4	6,0	4,5	3,5	17,0	3,2	4.000/100						
	3,5	A 06-M 3.5*	2,4	6,5	4,5	3,5	17,0	3,7	4.000/100						
	4	A 06-M 4*	2,4	7,5	5,0	4,0	18,0	4,3	4.000/100						
	5	A 06-M 5*	2,4	8,5	5,5	4,5	19,0	5,3	4.000/100						
	6	A 06-M 6*	2,4	9,0	6,0	5,0	20,0	6,4	4.000/100						
4+6	8	A 06-M 8*	2,4	12,0	9,0	8,0	26,0	8,4	2.500/100						
	3	A 1-M 3	3,6	7,5	4,5	3,5	20,5	3,2	2.000/100			HNS	B 55DE		
	3,5	A 1-M 3.5	3,6	7,5	4,5	3,5	20,5	3,7	2.000/100						
	4	A 1-M 4	3,6	8,0	5,0	4,0	21,5	4,3	2.000/100						
	5	A 1-M 5	3,6	9,0	6,5	6,0	25,0	5,3	2.000/100						
6	A 1-M 6	3,6	11,0	7,0	6,0	25,5	6,4	2.000/100							
8	A 1-M 8	3,6	14,0	9,0	8,0	29,5	8,4	1.500/100							
10	A 1-M 10	3,6	16,5	11,0	10,0	33,5	10,5	1.000/100							
10	4	A 2-M 4	4,6	10,0	5,0	4,0	22,5	4,3	1.500/100	HNA25	B 35-45MDE B 35-50MDE HT 45-E				
	5	A 2-M 5	4,6	10,0	6,5	6,0	26,0	5,3	1.500/100						
	6	A 2-M 6	4,6	11,0	7,0	6,0	26,5	6,4	1.500/100						
	8	A 2-M 8	4,6	15,0	9,0	8,0	30,5	8,4	1.000/100						
	10	A 2-M 10	4,6	18,0	11,0	10,0	34,5	10,5	1.000/100						
12	A 2-M 12	4,6	19,0	14,0	12,0	39,5	13,2	500/100							
16	4	A 3-M 4	5,8	11,5	5,0	4,0	25,5	4,3	1.000/100			TN 70 SE	B 50DE B 55DE		
	5	A 3-M 5	5,8	11,5	6,5	6,0	29,0	5,3	1.000/100						
	6	A 3-M 6	5,8	11,5	7,0	6,0	29,5	6,4	1.000/100						
	8	A 3-M 8	5,8	15,0	9,0	8,0	33,5	8,4	500/100						
	10	A 3-M 10	5,8	18,0	11,0	10,0	37,5	10,5	500/100						
12	A 3-M 12	5,8	20,0	14,0	12,0	42,5	13,2	500/100							
25	4	A 5-M 4	7,0	14,0	5,0	4,0	28,0	4,3	1.000/100	TN 120 SE	HT 51 RH 50 RHU 81 RHU 81 ECM/H3D RHU 520				
	5	A 5-M 5	7,0	14,0	6,5	6,0	31,5	5,3	500/100						
	6	A 5-M 6	7,0	14,0	7,0	6,0	32,0	6,4	500/100						
	8	A 5-M 8	7,0	15,0	9,0	8,0	36,0	8,4	500/100						
	10	A 5-M 10	7,0	18,0	11,0	10,0	40,0	10,5	500/100						
12	A 5-M 12	7,0	21,0	14,0	12,0	45,0	13,2	500/100							
35	5	A 7-M 5	8,9	17,0	6,5	6,0	34,0	5,3	500/100			TN 120 SE	HT 120 and tools and heads with 130 kN crimping force		
	6	A 7-M 6	8,9	17,0	7,0	6,0	34,5	6,4	500/100						
	8	A 7-M 8	8,9	17,0	9,0	8,0	38,5	8,4	400/100						
	10	A 7-M 10	8,9	19,0	11,0	10,0	42,5	10,5	400/100						
	12	A 7-M 12	8,9	21,0	14,0	12,0	47,5	13,2	300/50						
50	6	A 10-M 6	10,0	19,0	8,0	7,0	38,5	6,4	200/50					TN 120 SE	HT 120 and tools and heads with 130 kN crimping force
	8	A 10-M 8	10,0	19,0	9,0	8,0	40,5	8,4	200/50						
	10	A 10-M 10	10,0	20,0	11,5	9,5	44,5	10,5	200/50						
	12	A 10-M 12	10,0	21,0	12,0	12,0	47,5	13,2	200/50						
	14	A 10-M 14	10,0	25,0	16,0	14,0	55,5	15,0	200/50						
70	6	A 14-M 6	11,3	21,0	8,0	7,0	44,0	6,4	200/50	TN 120 SE	HT 120 and tools and heads with 130 kN crimping force				
	8	A 14-M 8	11,3	21,0	9,0	8,0	46,0	8,4	200/50						
	10	A 14-M 10	11,3	21,0	11,0	10,0	50,0	10,5	200/50						
	12	A 14-M 12	11,3	22,0	14,0	12,0	55,0	13,2	150/50						
	14	A 14-M 14	11,3	25,0	16,0	14,0	59,0	15,0	100/50						
16	A 14-M 16	11,3	26,0	18,0	16,0	63,0	17,0	100/50							

*Not UL approved