

10 Feed and discharge pump

| Ref | Part No | Description | Machine unit number or Subassembly description 534391- | | | | | | Notes |
|-----|------------|---|--|---|----------|--|--|--|-------|
| | | | -82 -83 | | Quantity | | | | |
| | | Feed pump: 2150 l/h 50 Hz - 2580 l/h 60 Hz | ↓ | | | | | | |
| | | Discharge pump: 2380 l/h 50 Hz - 2860 l/h 60 Hz | ↓ | | | | | | |
| | | Feed pump:1080 l/h 50 Hz - 1300 l/h 60 Hz | | ↓ | | | | | |
| | | Discharge pump:1190 l/h 50 Hz - 1430 l/h 60 Hz | | ↓ | | | | | |
| 2 | 223521 21 | Seal ring | 2 | 2 | | | | | |
| 3 | 534305 01 | Coupling | 1 | 1 | | | | | |
| 6 | 223406 22 | O-ring | 2 | 2 | | | | | |
| 7 | 545501 01 | Bushing | | 1 | | | | | |
| 7 | 545507 01 | Bushing | 1 | | | | | | |
| 8 | 545502 01 | Bushing | | 1 | | | | | |
| 8 | 545506 01 | Bushing | 1 | | | | | | |
| 9 | 545526 01 | Impeller | | 1 | | | | | |
| 9 | 545526 03 | Impeller | 1 | | | | | | |
| 10 | 545524 01 | Impeller | | 1 | | | | | |
| 10 | 545524 02 | Impeller | 1 | | | | | | |
| 11 | 545504 01 | Bushing | | 2 | | | | | |
| 11 | 545505 01 | Bushing | 2 | | | | | | |
| 12 | 71866 | O-ring | 2 | 2 | | | | | |
| 13 | 524639 02 | Pump housing | 1 | 1 | | | | | |
| 14 | 545527 01 | Impeller | 1 | | | | | | |
| 14 | 545527 02 | Impeller | | 1 | | | | | |
| 15 | 545526 02 | Impeller | 1 | | | | | | |
| 15 | 545526 04 | Impeller | | 1 | | | | | |
| 16 | 524638 02 | Shield | 1 | 1 | | | | | |
| 17 | 2210941 01 | Screw | 8 | 8 | | | | | |
| 18 | 20758 | Washer | 8 | 8 | | | | | |
| 19 | 73200 | Nut | 8 | 8 | | | | | |
| 20 | 524663 01 | Valve cone | 2 | 2 | | | | | |
| 21 | 226214 48 | Spring | 2 | 2 | | | | | |
| 22 | 222119 23 | Tubular spring pin | 1 | 1 | | | | | |
| 23 | 222119 13 | Tubular spring pin | 1 | 1 | | | | | |
| 24 | 534306 01 | Coupling guard | 1 | 1 | | | | | |
| 25 | 17447 | Screw | 2 | 2 | | | | | |
| 26 | 26556 | Spring washer | 2 | 2 | | | | | |
| 27 | 534390 03 | Bearing shield | 1 | 1 | | | | | |
| 28 | 223642 17 | Snap ring | 1 | 1 | | | | | |
| 29 | 535743 03 | Wear gasket | 4 | 4 | | | | | |
| 30 | 535740 01 | Bushing | 2 | | | | | | |
| 30 | 545500 01 | Bushing | | 2 | | | | | |

