

YG K-2 CARBIDE END MILLS

EMC68 SERIES PLAIN SHANK

**硬质合金, 4刃 长型
CARBIDE, 4 FLUTE LONG LENGTH**

- ▶ 低音的设计可以减少振动.
- ▶ 适于加工不锈钢, 钛合金和硬度低于 H Rc40 的低硬度材料.
- ▶ 高速, 深切削和大切削量

- ▶ Special flute geometry eliminates vibrations.
- ▶ Designed for stainless steels, titanium alloys, and low hardness materials under H Rc40.
- ▶ Higher speeds, deeper cuts and higher metal removal rates.



MG HM 4 30° PLAIN P.876

单位(Unit) : mm

型号 EDP No.	刃部直径 Mill Diameter	柄部直径 Shank Diameter	刃长 Length of Cut	全长 Overall Length
EMC68060	6.0	6	13	57
EMC68080	8.0	8	19	63
EMC68100	10.0	10	22	72
EMC68120	12.0	12	26	83
EMC68140	14.0	14	26	83
EMC68160	16.0	16	32	92
EMC68180	18.0	18	32	92
EMC68200	20.0	20	38	104

刃部公差 Mill Dia. Tolerance(mm)	柄部公差 Shank Dia. Tolerance
0~-0.03	h6

◎ : 优(Excellent) ○ : 良(Good)

碳钢	合金钢	预硬钢	硬化钢		高硬钢	铜	石墨	铸铁	铝	不锈钢	钛	镍铁合金
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Copper	Graphite	Cast Iron	Aluminum	Stainless Steels	Titanium	Inconel
~HB225	HB225~325	HRc30~40	HRc40~45	HRc45~55	HRc55~70							
◎	○	○								◎	◎	○

HSS

CBN
END MILLS

i-Xmill
END MILLS

X5070
END MILLS

X-POWER
END MILLS

JET-POWER
END MILLS

V7 Mill INOX
END MILLS

V7 Mill STEEL
END MILLS

ALU-POWER
END MILLS

CRX S

D-POWER
END MILLS

K-2 CARBIDE
END MILLS

GENERAL
CARBIDE
END MILLS

TANK-POWER
END MILLS

GENERAL
HSS
END MILLS

MILLING
CUTTERS

TECHNICAL
DATA