

Keys 23 and 81*, Mounting Yoke Parts

VALVE DESIGN	ACTUATOR SIZE	VALVE SHAFT DIAMETER		KEY 23 YOKE-BUSHING ASSEMBLY, CAST IRON AND PTFE ⁽¹⁾	KEY 23 YOKE, CAST IRON	KEY 81 BUSHING, PTFE
		Inches	mm			
85108, 8532, 8560, CV500, V150, V200, V250, V300, V500, F Mounting Adaptation	30	1/2	12.7	12A9799X0A2	---	1U902599402
		5/8	15.9	12A9799X0B2	---	12A9555X012
		9/16 x 5/8	14.3 x 15.9	12A9799X222	---	12B5852X012
		3/4	19.1	12A9799X0C2	---	12A9556X012
		7/8	22.2	12A9799X0E2	---	12A9557X012
		1	25.4	12A9799X0G2	---	12A9775X012
		1-1/8 x 1-1/4	28.6 x 31.8	12A9799X232	---	12B5853X012
	1-1/4	31.8	12A9799X112	---	12A9558X012	
	40, 60, & 68	3/4	19.1	12A9799X0D2	---	12A9556X012
		7/8	22.2	12A9799X0F2	---	12A9557X012
		1	24.4	12A9799X0H2	---	12A9775X012
		1-1/8 x 1-1/4	28.6 x 31.8	12A9799X242	---	12A5853X012
		1-1/4	31.8	12A9799X0J2	---	12A9558X012
		1-1/2	38.8	12A9799X0K2	---	12A9559X012
	80 & 100 ⁽²⁾ (with DU Bushing Design Split Bearing)	1-9/16 x 1-3/4	39.7 x 44.5	12A9799X282	---	12B6104X012
		1-3/4	44.5	12A9799X0L2	---	10A3848X012
		2	50.8	12A9799X0M2	---	12A9715X012
		2-1/8	54	12A9799X292	---	12B6104X012
		2-1/4 x 2-1/2	57.2 x 63.5	12A9799X0N2	---	12A9560X012
		2-1/2	63.5	12A9799X0P2	---	12A9561X012
	130 ⁽²⁾ (with DU Bushing Design Split Bearing)	3 x 2-1/2	76.2 x 63.5	12A9799X212	---	12B3363X012
		3-1/2 x 2-1/2	88.9 x 63.5	12A9799X272	---	12B6750X012
		4 x 2-1/2	101.6 x 63.5	12A9799X0R2	---	12A9598X012
		3	76.2	12A9799X0S2	---	12A9598X012
80 & 100 ⁽²⁾ (with Solid Bearing)	3-1/2	88.9	12A9799X332	48B3060X012	18A8022X012	
	1-9/16 x 1-3/4	39.7 x 44.5	12A9799X342	48B3022X012	18A8014X012	
	1-3/4	44.5	12A9799X352	---	GE09072X012	
	2	50.8	12A9799X362	---	GE09073X012	
	2-1/8	54	12A9799X372	---	GE09074X012	
	2-1/4 x 2-1/2	57.2 x 63.5	12A9799X212	---	12B3363X012	
	2-1/2	63.5	12A9799X272	---	12B6750X012	
	2-3/4 x 2-1/2	69.9 x 63.5	12A9799X382	---	GE09075X012	
	3 x 2-1/2 (V250)	76.2 x 63.5	---	---	---	
	3 x 2-1/2	76.2 x 63.5	12A9799X0S2	---	12A9598X012	
130 ⁽²⁾ (with Solid Bearing)	3-1/2 x 2-1/2	88.9 x 63.5	---	---	---	
	4 x 2-1/2	101.6 x 63.5	---	---	---	
9500 G Mounting Adaptation	30	1/2	12.7	---	32A9755X012	1U902599402
		5/8	15.9	---	32A9742X012	12A9555X012
		3/4	19.1	---	32A9743X012	12A9556X012
		1	25.4	---	32A9757X012	12A9775X012
		1-1/4	31.8	---	32A9746X012	12A9558X012
	40, 60, & 68	3/4	19.1	---	32A9750X012	12A9556X012
		1	25.4	---	32A9778X012	12A9775X012
		1-1/4	31.8	---	32A9753X012	12A9558X012
		1-1/2	38.1	---	32A9754X012	12A9559X012
		1-3/4	44.5	---	35A9704X012	12A9560X012
		2	50.8	---	35A9705X012	12A9561X012
	80 & 100	1-3/4	44.5	---	35A9707X012	12A9560X012
		2	50.8	---	35A9708X012	12A9561X012
		2-1/2	63.5	---	35A9706X012	12A9598X012

1. These yokes are available only as yoke-bushing assemblies. However, bushings are available as individual replacement parts.
 2. Design was changed from thin (3/32 Inch) wall DU Split Bearing to a thicker (5/16 Inch) wall Solid Bearing in 2004. When ordering replacement parts, state the valve serial number.